# Delivering sustainable performance

Risk management

Our growth, market success and operations are enabled by a wide group of key stakeholders. We proactively engage with each of them, continuously address their concerns and focus on delivering value aligned to their expectations.

### Inputs

### Financial capital

Pool of funds allocated and utilised for all business activities.

Total Equity: ₹ 1,68,893 Lakhs Total Debt: ₹ 1.47.212 Lakhs Capital commitment as on Mar 2023: ₹ 8,563 Lakhs

### Manufactured capital

Assets built or owned that facilitate production, storage and delivery of goods.

Cement and grinding plants: 7 Captive power plants: 3 Hydro power plants: 2

Limestone resources: 828.10 MnT

### Intellectual capital

Organisation's all intangible assets that contributes to its bottom line.

R&D investment: ₹ 30 Lakhs Digitisation cost: ₹ 59 Lakhs

Use of robotics in plant operations: 4.0

### **Human capital**

Talent acquired and nurtured to manage all business activities.

Employee strength: 2,907

Total employee expense: ₹ 9,934 Lakhs

Total training hours: 52,390

#### Social and relationship capital

Building trusted partnerships with key stakeholder groups.

CSR Spent: ₹ 306 Lakhs Distributors/Dealers: 2,675

### **Natural capital**

Resources provided by the natural world that are impacted due to business operations.

Total Energy consumed 10,811 TJ

Limestone Mined 4.92 MnT

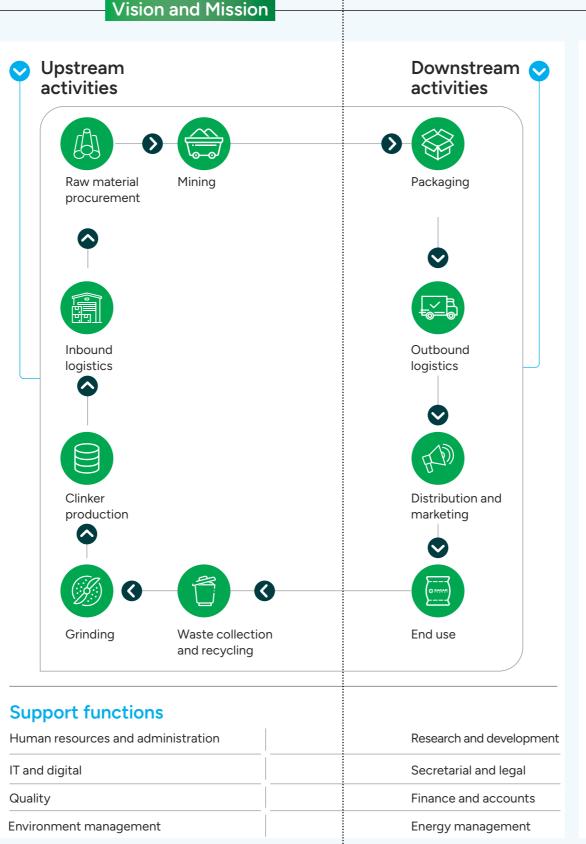
Slag consumed 0.36 MnT

Gypsum consumed 0.15 MnT

Fly ash consumed 0.58 MnT

Coal Consumed 0.48 MnT

Fresh water withdrawal 2 44 441 KL



### Outputs

#### Cement

**23.77.042** MT

Ordinary Portland cement (OPC)

### **16,63,942** MT

Portland Pozzolana Cement (PPC)

## **4,62,794** MT

Portland Slag Cement (PSC)

### **60,410** MT

Sulphate Resistant Cement (SRC)

### **99.800** MT

Composite Cement (CC)

### **96,296** MT

Ground Granulated Blast-furnace Slag (GGBS)

### **35.70.565** MT

Clinker Production

## **1,966** MT

Steel scrap

Performance

### **112.46** MT

Tyres, oil, grease and others

### **Outcomes**

#### Financial capital

Revenue: ₹ 2,22,954 Lakhs PAT: ₹ 850 Lakhs

RoCE: **8%** Dividend: 35% Market Capitalisation: ₹ 2.48.018 Lakhs

Production of high

margin products:

50%



#### Manufactured capital

Capacity utilisation: **58%** Clinker factor:

#### Intellectual capital

New products launched: 2 Blended cement produced: 22,86,946 MT

Process improvement achieved - TSR ratio, blended cement volumes: 23,83,242 MT



Governance

### **Human capital**

LTIFR: **1.6** Retention rate: 83.47% Fatalities: 0

Employee productivity: 0.67 ton/manhour Training hour: 52,390











### Social and relationship capital

CSR beneficiaries: 69,629 Number of complaint received: NA Number of complaint resolved: NA India ratings: IND A/Stable Contribution to exchequer: ₹ 79,228 Lakhs







### **Natural capital**

Total Waste recycled: 10,24,507 MT Total Water recycled: 80,653 KL Waste to landfill: **0 MT** Water positive: 6.8 times











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