



## Resources

We are mindful of the fact that the effective use of natural resources is core to its business sustainability strategy. By substituting traditional fossil fuels with alternative fuels, we conserve natural resources, reduce CO<sub>2</sub> emissions, deliver financial proficiencies, and support the circular economy.



### Key highlights of FY2024

**73,14,201** MT  
**Limestone mined**

**5,90,611** MT  
**Fuel consumed**

**1,41,939** MT  
**Gypsum consumed**

**1,60,107** MT  
**Iron ore consumed**

**442** MT  
**Iron sludge consumed**

### Key initiatives

- Advanced our green purchasing agenda by embracing innovative practices and technology
- Consistently acquiring energy and water-efficient products, actively reducing the procurement of hazardous materials
- There has been an overall increase in the utilisation of recycled materials, aligning with the principles of a circular economy
- Framed policy for resource efficiency and climate

### Action plan

- Prioritising materials, products, and services with a lower environmental impact compared to equivalent market alternatives
- Incorporating the principles of reduce, reuse, and recycle into the sourcing model and our operations
- Encouraging suppliers and partners to embrace best-in-class practices
- Raising awareness through training and development initiatives on material conservation and resource efficiency