



**SAGAR CEMENTS LIMESTONE MINE
OF
SAGAR CEMENTS LIMITED**

**An ISO 9001:2015, 14001:2015, 45001:2018,
50001:2018 & Green Co-Gold Certified Company**

Sustainable Development Framework (SDF) and CSR Initiatives

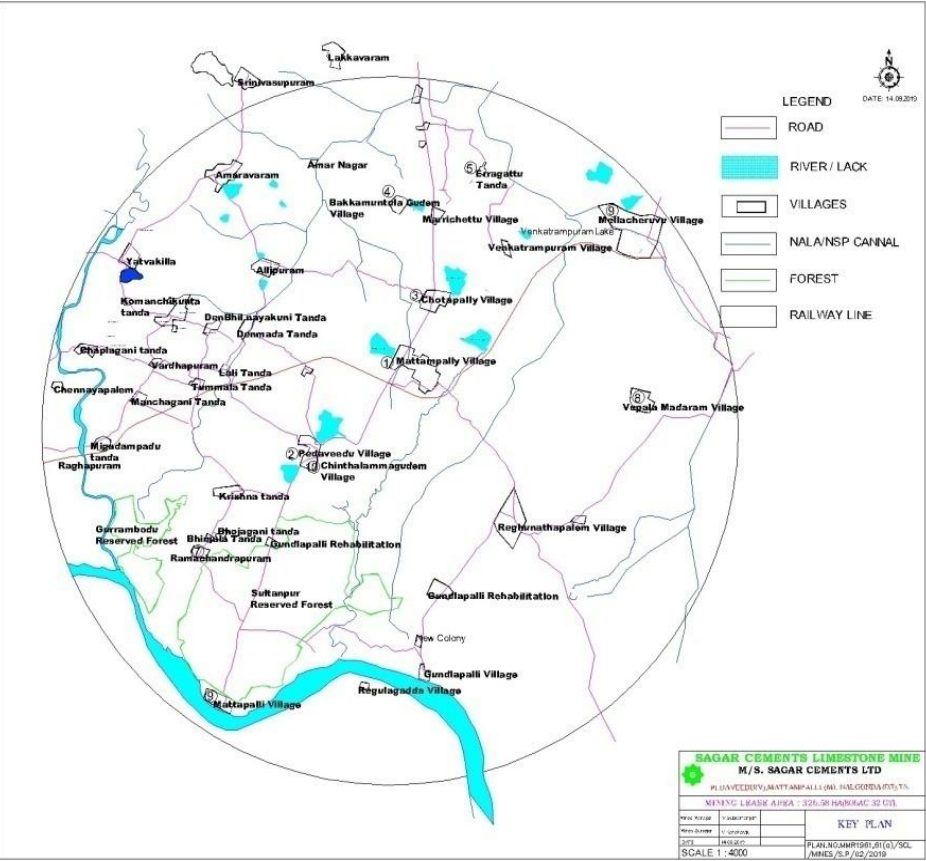
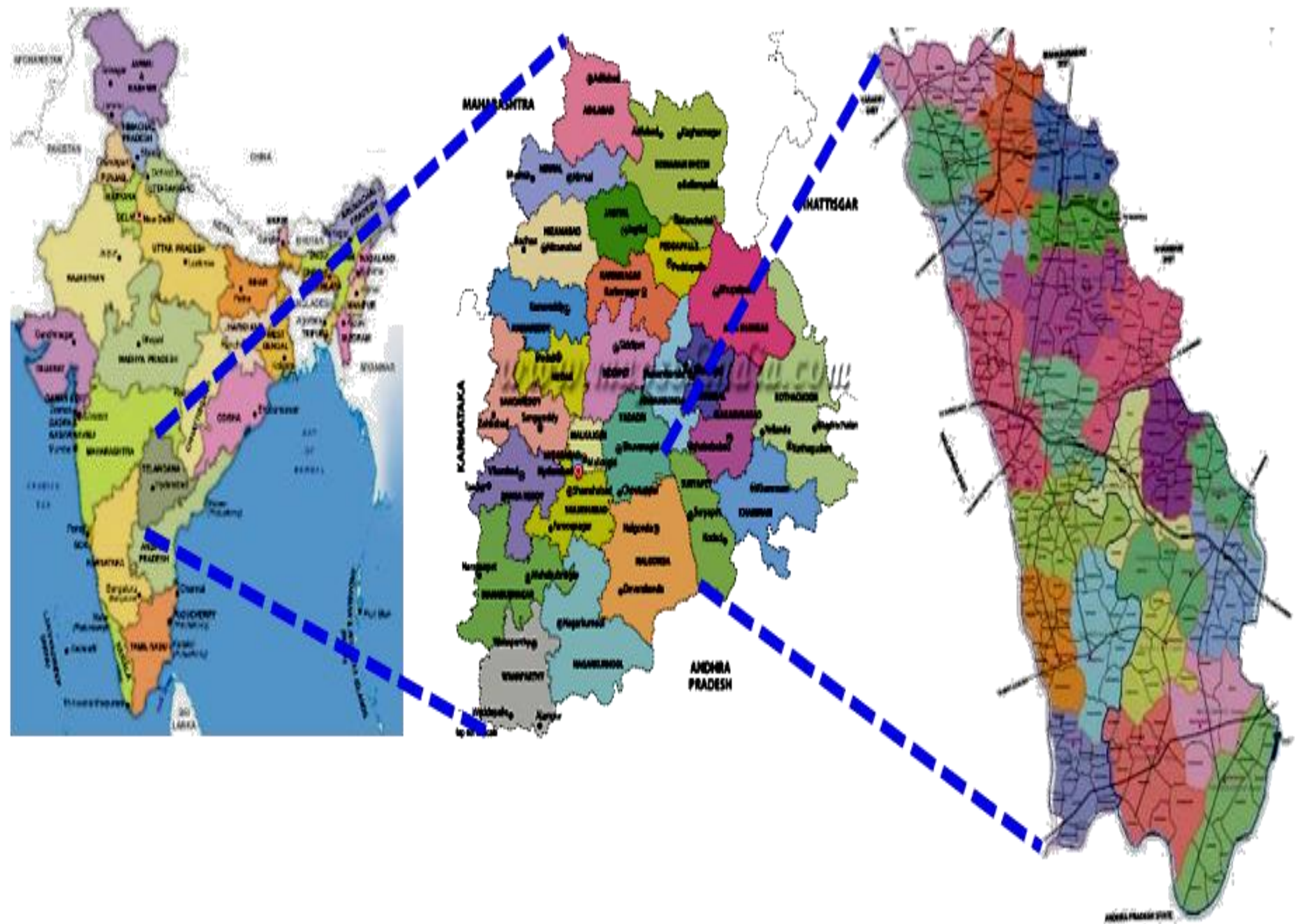
2022-23



5 Star Rating to SCL Mine-1 for the year 2021-22 -by Central Mines Minister



Geographic Location of SAGAR CEMENTS LIMITED



Closest Airport	Vijayawada	146 KM
	Hyderabad	219 KM
Closest Seaport	Kakinada	211 KM
	Vishakhapatnam	475 KM
	Gangavaram	484 KM
	Krishnapatnam	324 KM
Closest Highway	Hyderabad-Vijayawada Highway	33 KM

Sl.No.	Name of the Villages fall under 10 KM Radius	Male Population	Female Population	Total
1	Mattampally	3722	3838	7560
	Pedaveedu	4069	4015	8084
3	Coutapally	2841	2723	5564
4	Bakkamanthula Gudem	1335	1247	2582
5	Erragattu Thanda -Hamlet village of Bakkmatulagudem Grampanchyathi	0	0	0
6	Ramachandrapuram Thanda	1854	1287	3141
7	Raghunathapalem	2826	2806	5632
8	Vepalamadhavaram	1599	1047	2646
9	Mattapally	1972	1881	3853
10	Chinthalammagudem - Hamlet of Pedaveedu Gramapanchyathi	0	0	0
11	Mellacheruvu	3275	1950	5225

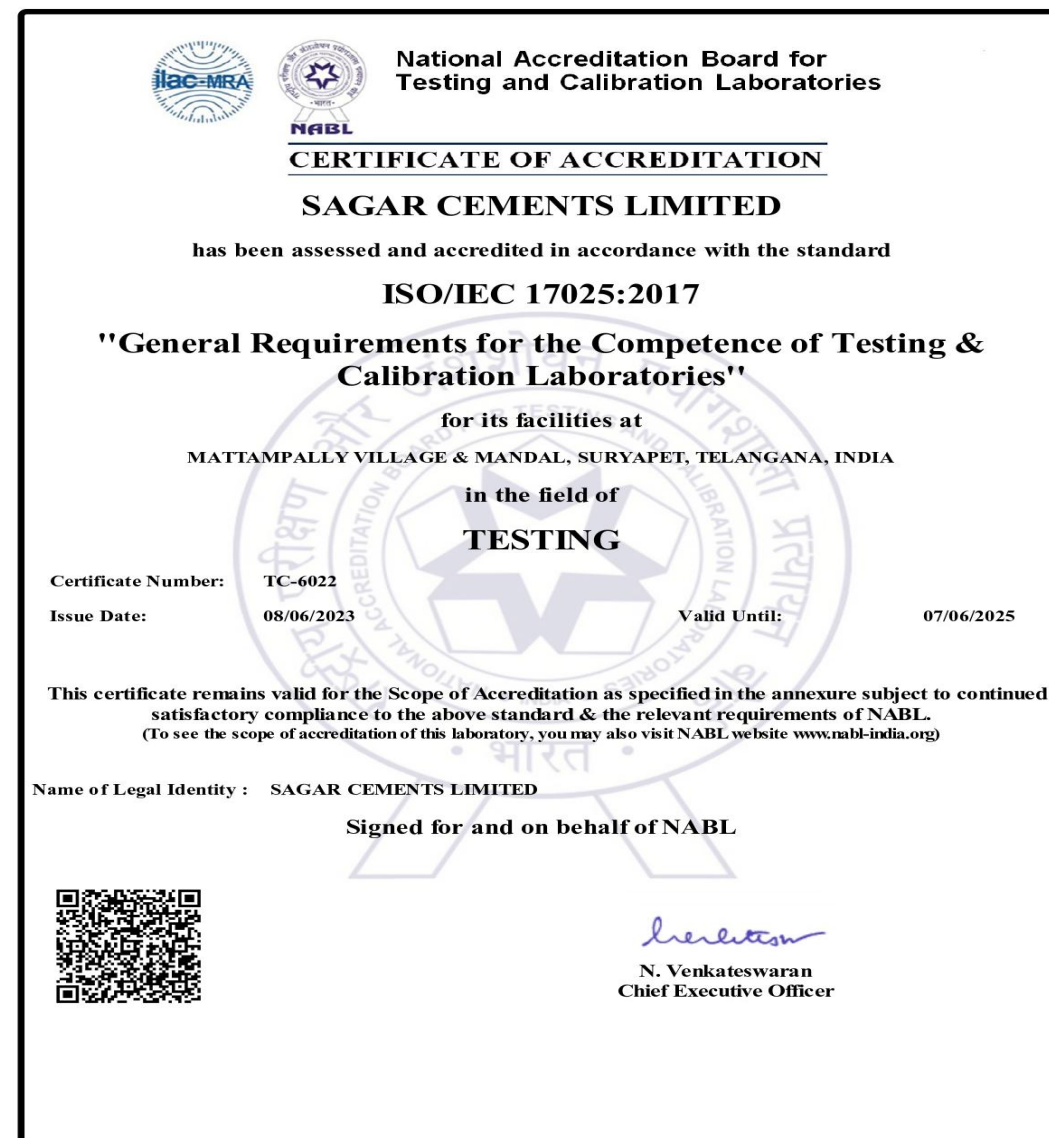
About SAGAR CEMENTS LIMITED.....

Sagar cements Ltd., was promoted by a group of technocrats headed by Shri K.V Vishnu Raju, Chairman, Shri S Anand Reddy, Managing Director, Shri S Sreekanth Reddy, Joint Managing Director.

Sagar Cements Ltd., is located in Suryapet district of Telangana State, the company manufacturing various types of Cement like Ordinary Portland Cement of 53 grade, 43 grade, Portland Pozzalona Cement (PPC) and Sulphate Resistance Cement (SRC) to suit different needs of customers and all these products are being sold under the brand name “SAGAR CEMENTS” which has already become popular in Telangana & Andhra Pradesh and in the neighboring states as well.

The company has started its operation with a cement capacity of 66,000 TPA in 1985 has gradually increased it to the level of 2.65 MTPA Clinker production capacity.

- Cement & Coal Testing Laboratory is Accredited to ISO/IEC 17025 by NABL since Jun-2015.
- Accreditation brings enhanced competency in testing, raises customer confidence in MTC issued by the laboratory with universal acceptability in the open market which provides greater access for the products.



INTEGRATED MANAGEMENT SYSTEM (IMS) CERTIFICATION DETAILS



Sagar Cements Ltd., Mattampally unit is IMS certified since 13th June 2014 includes;

Quality Management System : ISO 9001 – 2015

Environmental Management System : ISO 14001 – 2015

Occupational Health & Safety : ISO 45001:2018 & 50001:2018

IMS allows the management team to create one system that can help to effectively and efficiently deliver organizational goals.

MANAGEMENT SYSTEM
CERTIFICATE

Certificate no.: 156665-2014-AQ-IND-RvA

Initial certification date: 13 June 2014

Valid: 13 June 2023 – 12 June 2026

This is to certify that the management system of **Sagar Cements Limited**
Head Office: Plot No. 111, Road No. 10, Jubilee Hills, Hyderabad - 500033, Telangana, India
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:
ISO 9001:2015

This certificate is valid for the following scope:
Mining of limestone, manufacture, despatch of clinker & cement and generation of power

Place and date:
Chennai, 09 June 2023

For the issuing office:
DNV - Business Assurance
ROMA, No. 10, GST Road, Alandur, Chennai -
600 016, India

Sivadasan Madiyath
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.
ACCREDITED UNIT: DNV Business Assurance B.V., Zwolsseweg 1, 2994 LB, Barendrecht, Netherlands - TEL: +31(0)102922689 - www.dnv.com/assurance

MANAGEMENT SYSTEM
CERTIFICATE

Certificate no.: 156667-2014-AE-IND-RvA

Initial certification date: 13 June 2014

Valid: 13 June 2023 – 12 June 2026

This is to certify that the management system of **Sagar Cements Limited**
Head Office: Plot No. 111, Road No. 10, Jubilee Hills, Hyderabad - 500033, Telangana, India
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Environmental Management System standard:
ISO 14001:2015

This certificate is valid for the following scope:
Mining of limestone, manufacture, despatch of clinker & cement and generation of power

Place and date:
Chennai, 09 June 2023

For the issuing office:
DNV - Business Assurance
ROMA, No. 10, GST Road, Alandur, Chennai -
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MANAGEMENT SYSTEM
CERTIFICATE

Certificate no.: 1000381619-MSC-RvA-IND

Initial certification date: 13 June 2014
(based on OHSAS 18001)

Valid: 13 June 2023 – 12 June 2026

This is to certify that the management system of **Sagar Cements Limited**
Head Office: Plot No. 111, Road No. 10, Jubilee Hills, Hyderabad - 500033, Telangana, India
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Occupational Health and Safety Management System standard:
ISO 45001:2018

This certificate is valid for the following scope:
Mining of limestone, manufacture, despatch of clinker & cement and generation of power

Place and date:
Barendrecht, 09 June 2023

For the issuing office:
DNV - Business Assurance
Zwolsseweg 1, 2994 LB Barendrecht,
Netherlands

Erie Koek
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.
ACCREDITED UNIT: DNV Business Assurance B.V., Zwolsseweg 1, 2994 LB, Barendrecht, Netherlands - TEL: +31(0)102922689 - www.dnv.com/assurance

MANAGEMENT SYSTEM
CERTIFICATE

Certificate no.: 286766-2019-AE-IND-RvA

Initial certification date: 31 July 2019

Valid: 01 August 2022 – 31 July 2025

This is to certify that the management system of **Sagar Cements Limited**
Mattampally (PO & M), Suryapet District - 508204, Telangana, India

has been found to conform to the Energy Management System standard:
ISO 50001:2018

This certificate is valid for the following scope:
Mining of limestone, manufacture, despatch of clinker & cement and generation of power

Place and date:
Barendrecht, 27 July 2022

For the issuing office:
DNV - Business Assurance
Zwolsseweg 1, 2994 LB Barendrecht,
Netherlands

Erie Koek
Management Representative

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WATER
MANAGEMENT
POLICY



We at Sagar Cements Limited have committed to become ‘Water Neutral’ in cement manufacturing and power generation by taking decisive steps in conserving water:

- Implementing an Integrated Water Resource Management plan that accomplishes the objectives of water conservation
- Introducing a Water Reporting system including specific water consumption
- Ensuring effective utilization of available water by implementing provisions of measurement and monitoring of water sourcing and consumption
- Adopting measures to reduce water consumption where water usage cannot be totally avoided
- Choosing alternate process technologies wherever feasible which does not require water use
- Identifying production processes where recycled and treated water can be used
- Practicing cascade use of water in process wherever feasible
- Using recycled and treated water in plantations including installation of drip irrigation systems
- Accommodating appropriate designs for rainwater harvesting and campaigning for the same in the local community
- Pursuing surface water conservation through construction of check dams and harvest pits
- Conducting seminars and workshops on water conservation for promoting awareness among all levels of employees

Let us make a pledge to conserve water for our future!

Managing Director

WASTE
MANAGEMENT
POLICY



We at Sagar Cements Limited as a responsible corporate entity are committed to reduce waste and its impact on the environment by adopting sustained measures:

- Incorporating a hierarchical approach to reduce, reuse, recycle, and recover to the maximum possible extent through viable technologies
- Handling all waste materials in a responsible manner by collecting, storing, transporting, and disposing them such that the environmental impact is effectively mitigated
- Taking all efforts toward reduction of waste materials and setting standards for continuous improvement in Waste Management
- Learning and implementing best practices in Sourcing and consuming RDF (Refuse Derived Fuels) in kiln processes with the larger objective of reducing the impact on the environment by liaising with the relevant experts and authorities
- Conducting seminars and workshops for competency-building and promoting awareness through poster campaigns, notices, slogans, and other effective communication drives
- Complying with all legal and other statutory requirements that are in force from time to time

Let us make a pledge to reduce, reuse, recycle, and recover!

Managing Director

ENERGY
MANAGEMENT
POLICY



We at Sagar Cements Limited have committed ourselves to reduce the energy consumption and minimize carbon emissions through continuous improvement of our manufacturing processes and power generation activities:

- Employing the latest methods and technologies for energy efficient processes and equipment, and continuously upgrading them
- Ensuring that all activities are aligned with minimizing energy loss and maximizing waste energy recovery
- Seeking to raise the renewable energy component within the organization to 30% in first phase and to 50% subsequently
- Devising schemes that encourage the use of energy from alternate / waste energy materials
- Keeping control on generation and consumption of all forms of energy and periodically reviewing for continuous betterment
- Conducting awareness programs and competency-building workshops for all levels of employees for efficient Energy Management and encouraging them to be actively involved and come up with their own innovative suggestions
- Ensuring that all energy efficient processes employed are functioning as intended by conducting energy audits at regular intervals by internal and external auditors
- Benchmarking our performance in accordance with the industry best, setting targets, documenting and communicating the goals to all levels, while facilitating resources to reach the targets
- Undertaking to comply not only to all relevant legislation relating to energy usage but also adapting voluntarily the global best practices
- Publishing the results of energy management efforts and evaluating the performance each and every year

Let us make a pledge to achieve an outstanding energy performance!

Managing Director

ENVIRONMENT
POLICY



CORPORATE
SUSTAINABILITY
POLICY



GREEN
SOURCING
POLICY



We at Sagar Cements Limited as an environmentally conscious company have taken a firm resolve to follow the best practices in preserving and enhancing the environment:

- Taking necessary steps toward monitoring, minimizing and mitigating the release of pollutants in the environment by adopting the best practices and eco-friendly technologies and processes in mining, cement manufacturing and logistics.
- Supporting a healthy ecosystem and promoting biodiversity by planting more trees and developing water bodies in and around mining, plant and township.
- Optimizing the use of crucial natural finite resources like minerals, fuels, energy, water, and land to save them from rapid depletion
- Utilizing all grades of minerals by adoption of the right process technologies, use of alternate fuels, and innovations in product and manufacturing
- Regulating water consumption, recycling water, installing water treatment facilities, and ensuring zero waste water discharge across all plant operations along with pursuing rainwater harvesting to minimize fresh water consumption
- Supporting all our suppliers in adopting environment-friendly practices and maximizing sourcing of products and services from suppliers who practice environment friendly systems
- Deploying an Environment Management System across all operations and activities
- Taking inputs and ideas from employees and conducting regular brainstorming sessions on how to promote environment friendliness through macro and micro initiatives in the plant and outside
- Conducting periodic workshops and seminars for promoting and propagating an environment conscious culture among employees and relevant stakeholders
- Setting performance objectives and goals, close monitoring of environmental performance, and periodic reporting to all stakeholders
- Ensuring compliance with all applicable laws including environment and forest clearances, consents, permits, licenses, standards, and leading industry initiatives from time to time.

Let us make a pledge to achieve outstanding environmental performance!

Managing Director



We at Sagar Cements Limited have committed ourselves to Protect the environment and social well-being of the community among whom we conduct our businesses:

- Ensuring compliance with all applicable laws, standards, and regulations pertaining to the environment, energy, occupational health and safety, social welfare and corporate governance
- Adapting the state-of-the-art technologies in mining, manufacturing and logistics
- Making continuous and sustained efforts to conserve natural resources like limestone, fossil fuels, gypsum, etc. by minimizing their use, avoiding rejections, and using alternate fuels and raw materials
- Taking necessary steps towards energy and water conservation, and reduction of carbon intensity
- Educating and training employees on environmental and social initiatives and making them an integral part of our sustainable business efforts
- Keeping our stakeholders updated and ensuring that their environmental and social considerations are aligned with our business decisions and environmental goals
- Providing equal opportunities to every employee for his or her personal growth and providing support through training programs, capacity building seminars, etc.
- Enhancing the quality of life of the local community by taking appropriate steps toward enhancing their socio-economic development
- Raising the goals of sustainability indicators, monitoring performance, and preparing reports to keep the stakeholders duly informed

Let us make a pledge to work closely toward holistic development of the society!

Managing Director



We at Sagar Cements Limited have taken a resolve to reduce the company’s environmental impact in sourcing of materials, products, and services by effective measures:

- Supporting and showing preference to procure materials and services from those suppliers who have adopted best environmental practices
- Ensuring that all products and services are aligned with our Green Sourcing policy by issuing internal guidelines that specifically define the parameters and practices
- Adopting and effectively integrating the concepts of reduction, reuse, and recovery into our sourcing models
- Encouraging suppliers and service providers to improve their environmental performance by adopting best practices in their individual manufacturing processes
- Setting up relevant training and capacity-building workshops to enhance the competency of all staff and other personnel who are directly involved in procurement activities
- Ensuring compliance with all legal requirements and other standards and regulations that are published and mandated by the Government of India and other compliance bodies and organizations
- Keeping all our stakeholders informed about our Green Sourcing policy and making the relevant information available to them including regular updates on the best practices

Let us make a pledge to promote sustainable development!

Managing Director

Particulars	Mine – 1
Name of the Mine	SCL Mine – 1
Mine Opening Date (Initial)	18.08.1984
Extent	326.58 Ha
Lease Validity	17.08.2034
Category of Lands	Govt. & Patta Lands
Location (Geo Co Ordinates)	79 ^o 50’ 21.6” – 79 ^o 52’ 23.3”
Topo sheet No	56 P/13&14 on 1: 50000 Scale
Type of Mining	Conventional Open Cast (Mechanized) by deploying Heavy Earth Moving Machinery
Strike & Dip of the Deposit	NE & SW & Dip 3 – 5 ^o towards SE direction.
Environmental Monitoring	Monitoring of Env. Parameters on Quarterly basis is in practice
Number of Benches	03
Reserves as on (1.4.2023)	116.46 Mill. Tons
111 Category	116.46 Million Tons
Production during 2022-23	26 60 000 Tons
Quarry Length (North-South)	1780 m
Quarry Width (East-West)	570 m
Area Excavated	125.774 Hectares

Particulars	Details
Geology	
Dip	03 ^o – 05 ^o
Strike	NE – SW
Lithology	
Light grey (CaO %)	40 – 42
Grey (CaO %)	45 – 49
Green (CaO %)	43 – 45
Purple (CaO %)	38 – 40
No of working shifts	02
“A” Shift (Production)	05.00 AM to 01.00 PM
“G” Shift (Maintenance)	08.00 AM to 05.00 PM
“B” Shift (Production)	12.30 PM to 08.30 PM



S.No	Description	Sagar Cements Limestone Mine-1	
1	Name of The Agent	Shri. M.V.RAMANA MURTHY	
2	Name of The Manager	Shri. V.Subramanyam	
3	Man Power	Direct-33, Contractual-52	
4	Hours of Work	"A" shift (5.00 AM to 01.00 PM), "B" shift (12.30 PM to 08.30 PM) General Shift (8.00 AM – 5.00 PM)	
5	LIN	1-6521-9501-8	
6	Mine Code	38 APR 14007	
7	Type of Mine	Mechanized Open Cast	
8	Mineral	Lime Stone	
9	Production/day (MT)	10000	
10	Name of the Contractor	Manpower supply : Sri K. Chowder Reddy & Co	

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1. AFFORESTATION

6. MINERAL BENEFICIATION

2. WASTE DUMP MANAGEMENT

7. ENVIRONMENTAL MONITORING

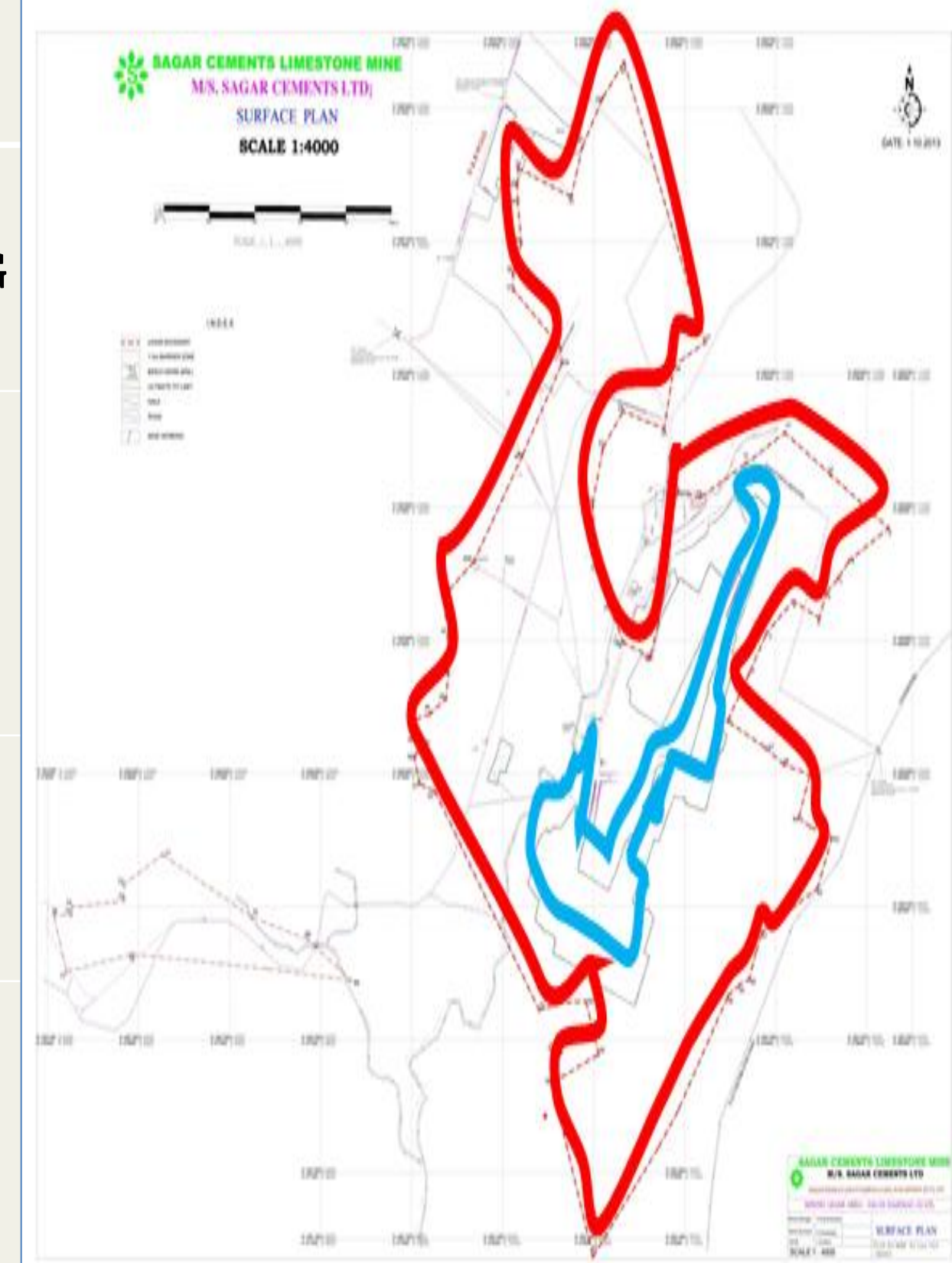
3. SYSTEMATIC AND SCIENTIFIC DEVELOPMENT OF MINE

8. SUSTAINABLE DEVELOPMENT

4. MINERAL CONSERVATION

9. PUBLICITY PROPAGANDA

5. RECLAMATION & REHABILITATION



Total Lease area (Ha)	326.58
Break Up area (Ha)	
Forest Land (Ha)	Nil
Private Land (Ha)	130.036 Ha.
Revenue Land(Ha)	196.27 Ha.
Others, if any	Nil



Plantation along the Haul Road

View of Afforestation Within Mining Lease Area



lease Boundary



Along the Crusher Conveyor Belt



Near Crusher



Near Secondary Crusher



Fruit Garden



Near 40 KL HSD Bunk



Near AN Store Room



Along the Haul Road



Near Crusher



Nursery & Fruit Garden being maintained by Sagar Cements Limited



Park & Green Belt Development Near Temple in the colony



Afforestation Within Mining Lease area

Acquired area in Ha	
Area under afforestation(in Ha) During 2022-23 Cumulative Upto 2022-23	1.0 Ha 76.97 Ha.
Number of trees planted During 2022-23 Cumulative Upto 2022-23	2510 Trees 150411 Trees
Number of Plants per Ha	1954 plants
House keeping including display of Plantation details	Good & Details of plantation were displayed at all the plantation locations.
Type of plant species	Nemalinara, Subabul, Dubai, neem etc.
Avenue Plantation	About 2 Ha. of area covered with avenue plantation.
Survival Rate	WML area - 86% & OML - 80%
Maintenance of nursery/Procurement of Saplings	Maintaining Nursery at plant premises.
Aftercare of saplings planted	Good

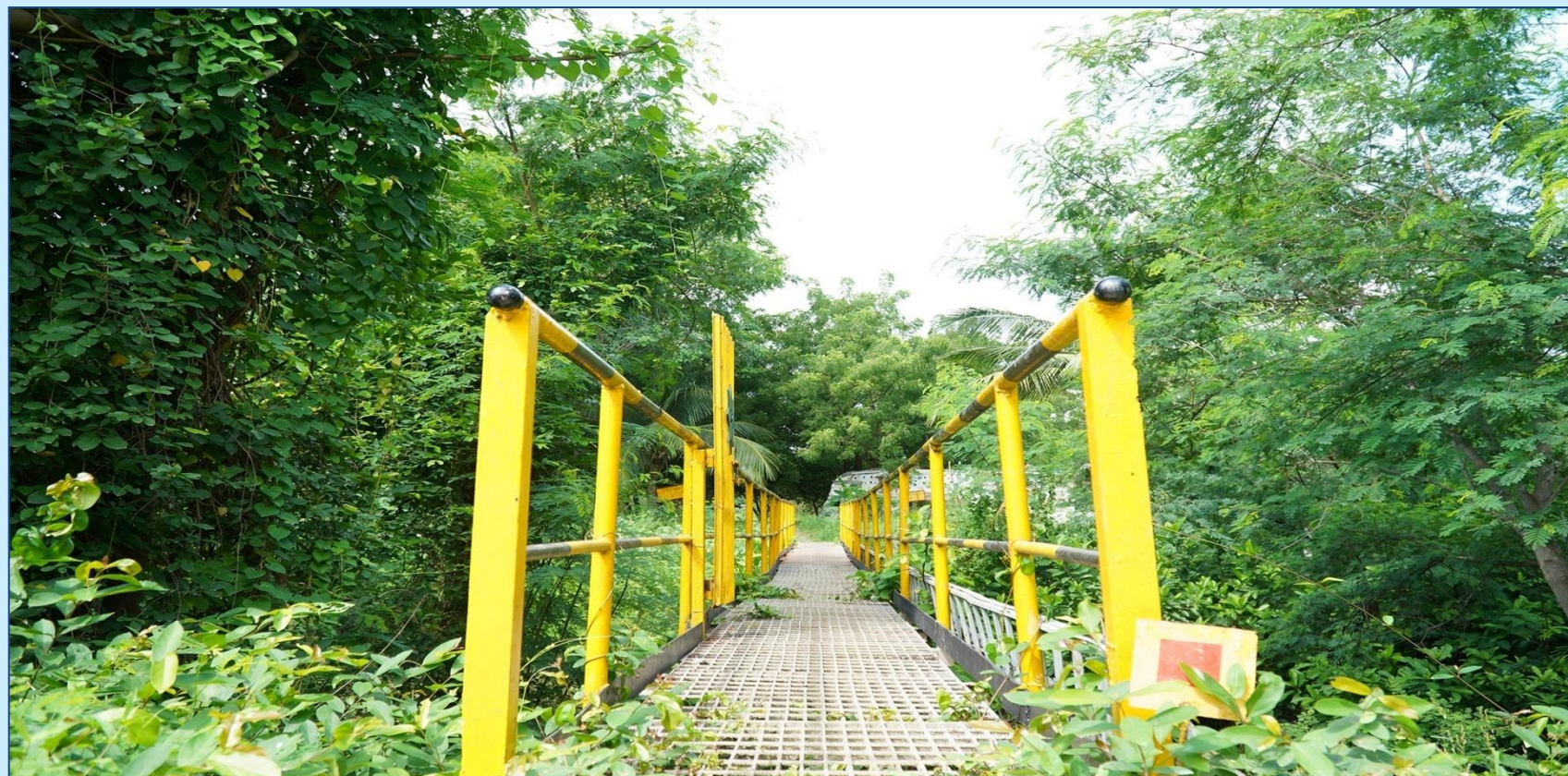


Neem Plantation within mining Lease area



Plantation along the road near Mines Office premises

Afforestation Within Mining Lease Boundary & Safety barrier areas....



Afforestation Outside Mining Lease

Acquire area in Ha	
Area under afforestation (in Ha) During 2022-23	Nil
Cumulative Upto 2022-23	131.998 Ha
Number of trees planted During 2022-23	Nil
Cumulative Upto 2022-23	3,30,290 Trees
Number of Plants per Ha	2500 Per/Ha
House keeping including display of Plantation details	Good & Details of plantation were displayed at all the location
Type of plant species	Nemalinara,Kanuga,Dubai,Subabul, Maddi, Neem , Rela etc...
Avenue Plantation	About 20 Ha. of area covered with avenue plantation
Survival Rate	80%
Maintenance of nursery/Procurement of Saplings	Maintaining Nursery at plant premises
Aftercare of saplings planted	Good.



Plantation near mines within MLB area



Plantation on 7.5m MLB Safety Barrier area

2. Top soil Management

Thickness of top soil	0.5 to 2 mtrs.
Collection and utilization During 2022-23	10500 Cu. Mtrs
Production Cumulative Upto 2022-23	369322 Cu. Mtrs
Utilization Cumulative Upto 2022-23	369322 Cu. Mtrs



BC Soil Temporary Stock Yard

2. WASTE DUMP/Sub grade MANAGEMENT

a) Proper design and Maintenance of waste dumps Terraces, dump slopes, drainage channel on Terraces, berms etc

SG Dump being maintained as per the statutory provisions.

b) Building & maintenance of check dams, Retention wall, pack wall, garland drains, Gully plugs, silt tank etc.

Being maintained as per the proposals made in the approved MMP.

c) Growing of grass, suitable plants on the Inactive dumps with or without geo-textile/ Coir matting

Developed aloe vera in the dump slopes of inactive dumps present.





Top View of Limestone Waste/OB Dump



Garland Drain



Check Dams



Aloe vera Plantation on Dump Slopes



Silt Settling Tanks constructed across the Garland Drain

3. SYSTEMATIC AND SCIENTIFIC DEVELOPMENT

Implementation of proposals approved in mining plan	Mining and allied activities are going on as per the proposals made in approved Mining Plan.
Compliance of violations	No violation is under abeyance as on date.
Bench formation and advancement	Bench formation is per the HEMM & Deep hole drilling and blasting permission issued under Reg106(2)(b).
Geo technical/slope stability studies undertaken if any	Nil.
Haul roads	Haul road were formed as per the permission issued under Reg.106(2)(b)
Use of mine planning software	Using Ramco Mine Management Software for mine planning and Quality Control etc..
Overall layout	4 degrees

3. Systematic and Scientific Development



S.No	Description	Make	Capacity	Nos	Location
1	PC-1250 Shovel (Front End)	Komatsu	6.5M ³	1	Mine-1
2	EC-950 Shovel (back Hoe)	Volvo	6.0 M ³	1	Mine-1
3	CAT-988 Loader	CAT	6.9 M ³	1	Mine-1
4	Dumpers	Komatsu	55 tons	6	Mine-1
5	Drill Machine	Epiroc and atlas copco	350 CFM and 300 CFM	3	Mine-1
6	Dozer	Komatsu	11.8 M ³	1	Mine-1
7	Soil Compactor	Escort	33Hz	1	Mine-1
8	Back hoe with Rock Breaker	Volvo	0.9M ³	1	Mine-1



Komatsu HD 465 Dumper



Volvo Rock Breaker



Atlas Copco Drill Machine



Komatsu D 155 Dozer



PC 1250, 6.5 Cu Mtr Bucket Front end shovel



CAT 988, 6.9 Cu Mtr Bucket Loader



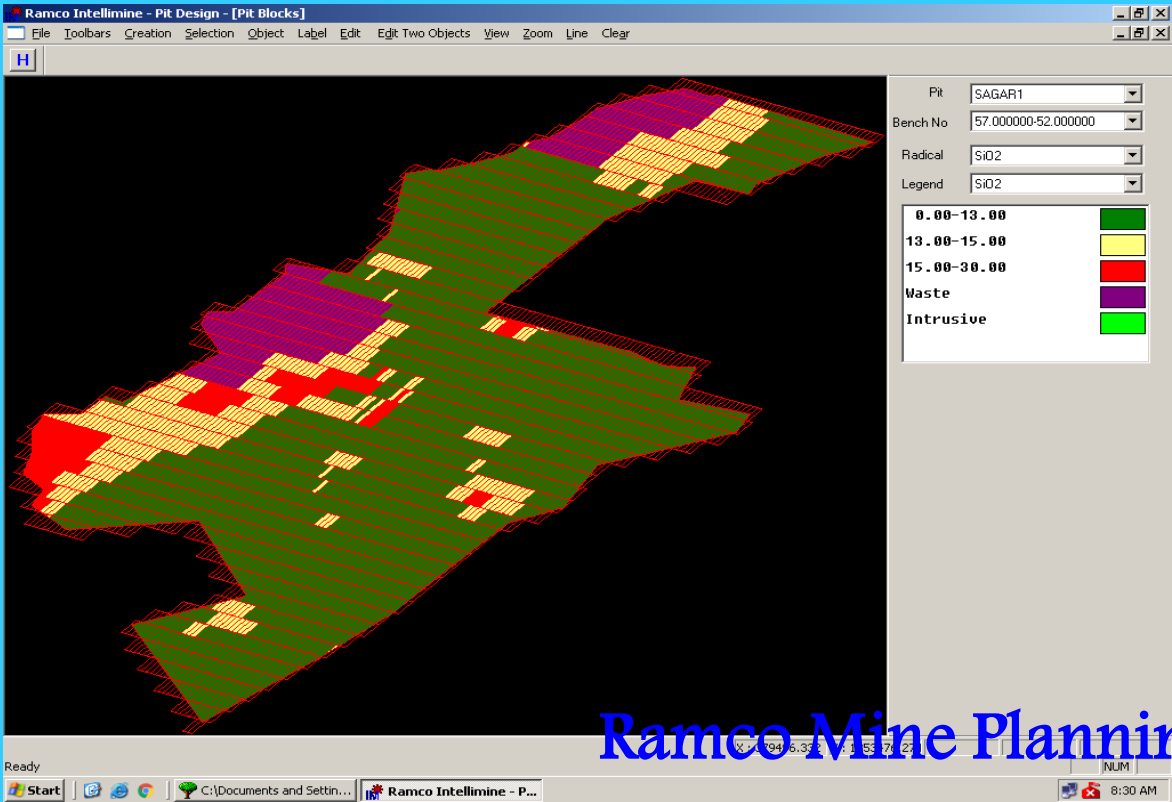
Volvo, Back hoe 6.0 Cu Mtr bucket shovel



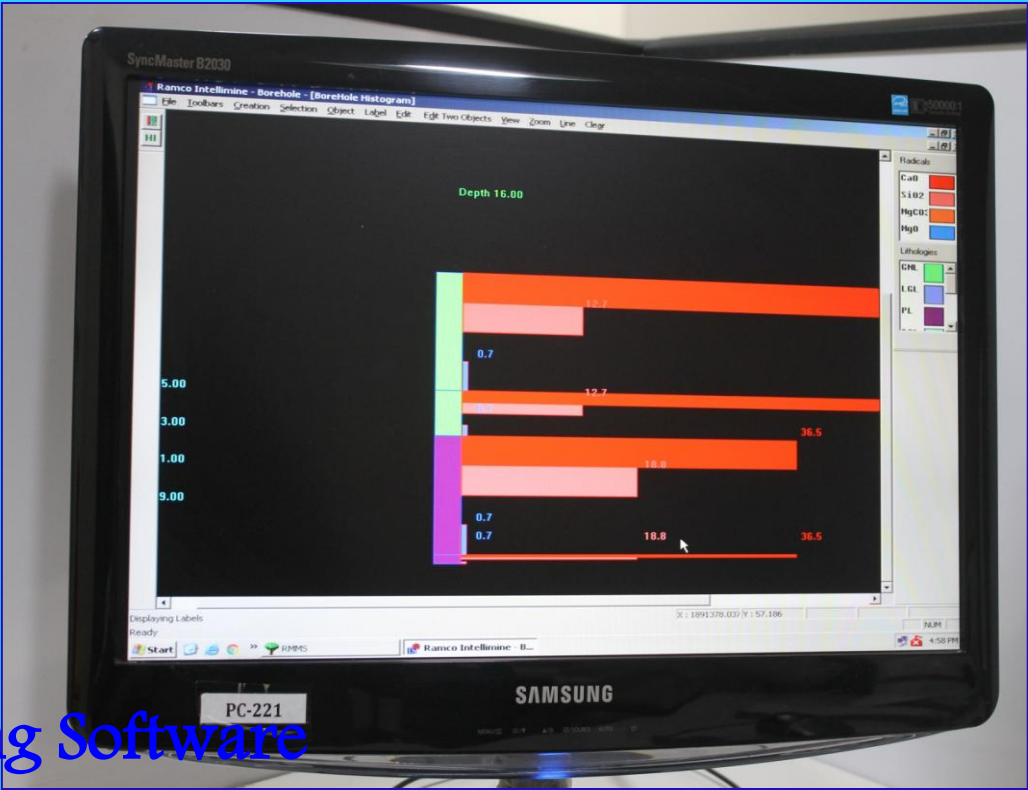
Core Drilling Machine CDR 100



Water Sprinkling on Haul Roads



Ramco Mine Planning Software



Usage of mine pit water as drinking water



Systematic benches



Grease Trap Point



Humus preparation pit & application to plants



Mini Mate Blast Vibration Monitoring Machine.

Systematic arrangement of Limestone Core Samples & Mine Model



Name of the minerals, cutoff grade of commercial Ore, whether grade-wise separate stacks are Maintained	Cement Grade Limestone Cutoff grade is SiO_2 : 13.10, CaO :45.6 % & MgO : 0.80%. No stack proposals were made for the FY 2022-23.
whether mineral rejects above threshold value has Been stacked separately	No, mineral reject above threshold value was generated.
Day to day maintenance of records of various stacks	Stack records beings maintained as per the Rules.
House keeping of the said mineral reject/sub grade Ore stacks	No, Stack of mineral reject proposed for the FY 2022-23. Old dump house keeping is Good.
Utilization of mineral rejects by blending after Stacking of directly or by using software technology	As off now we are using the low grade limestone available in the mine directly by blending with high grade.
Recovery from tailings	Nil
Recovery from old dumps	Nil

Area reclaimed

No Reclamation was proposed for the FY 2022-23.
No Area was reclaimed.

Rehabilitation


Not Applicable

Beneficiation Practices	NA
Maintenance of equipments installed at plant	NA
Prestart check lists/planned task observations Standard operating procedures	NA
Technological up gradation for getting Optimum yield	NA
QA/QC report of sample at lab	Maitaining the Chemical analysis reports of blaste d holes of limestone production.
Plant audit/process audit	NA

7. ENVIRONMENTAL MONITORING



Ambient Air Quality Monitoring :- AAQ is being monitored by M/s. Lawn Environ Associates, Hyderabad at 11 locations of core and buffer zones of ML area once in a quarter as proposed in the approved SOM, all the parameters are well within the permissible Limit.



LAWN ENVIRO ASSOCIATES
[Engineers & Consultants in Pollution Control]
Recognised by Ministry of Environment Forest & Climate Change (MoEF & CC), GOI, New Delhi
& Laboratory Accredited by NABL

ISO 9001, 14001 & 45001
CERTIFIED COMPANY

TEST REPORT

REF.NO: LAWN/SCL-M/2023Date: 05-01-2023

AMBIENT AIR QUALITY DATA - CORE ZONE

Name of the Industry & Address

M/s. SAGAR CEMENTS LIMITED, (MINE-1)
Mattampally (Post & Mandal),
Suryapet - (Dist).

Location	Near Crusher	Near Dumping	LIMIT	PROTOCOL/METHOD
1. Date of sampling	: 26-12-2022	26-12-2022	--	---
2. Total time of monitoring	: 24 hr	24 hr	--	---
3. Average flow rate (cum/min)	: 1.13	1.08	--	---
4. Particulate matter Concentration (µg/m³) -PM ₁₀	: 65	72	<100	IS:5182 (Part-23); 2017 Gravimetric Method
5. Particulate matter Concentration (µg/m³) -PM _{2.5}	: 24	27	<60	IS:5182 (Part-24); 2019 Gravimetric Method
6. Sulphur dioxide (SO ₂) Concentration (µg/m³)	: 09	12	<80	IS:5182 (Part-2); 2018 New West & Gaeke Method
7. Nitrogen dioxide (NO ₂) Concentration (µg/m³)	: 20	24	<80	IS:5182 (Part-6); 2017 JACOB & Hochheiser Method


12/11/2023

AUTHORISED SIGNATORY

1. RESPIRABLE DUST SAMPLER MODEL / APM 460; (SL. NO. 2463-DTA-2019), CALIBRATED ON 29-12-2021, DUE ON 28-12-2022
2. RESPIRABLE DUST SAMPLER MODEL / APM 460; (SL. NO. 2465-DTA-2019), CALIBRATED ON 29-12-2021, DUE ON 28-12-2022

1. FINE PARTICULATE SAMPLER MODEL / APM 550; (SL.NO. 912-DTH-2011), CALIBRATED ON 30-12-2021, DUE ON 29-12-2022
2. FINE PARTICULATE SAMPLER MODEL / APM 550; (SL.NO. 931-DTH-2011), CALIBRATED ON 30-12-2021, DUE ON 29-12-2022

Head Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad - 500 038. (T.S.) INDIA. Tel : 040-66730925, 66730926, Fax : 040-66730926
Branch Office : D.No.31-58-103, MIG-71, Phase-7, Road No.4/4, Dwarakapuri Colony, Kurmanapallem, Vishakhapatnam-530046.Tel : 9701505182
E-mail : lawnenviro@yahoo.co.in, Website : www.lawnenviro.com



LAWN ENVIRO ASSOCIATES
[Engineers & Consultants in Pollution Control]
Recognised by Ministry of Environment Forest & Climate Change (MoEF & CC), GOI, New Delhi
& Laboratory Accredited by NABL

ISO 9001, 14001 & 45001
CERTIFIED COMPANY

TEST REPORT

REF.NO: LAWN/SCL-M/2023Date: 05-01-2023

AMBIENT AIR QUALITY DATA
(CORE ZONE)

Name of the Industry & Address

M/s. SAGAR CEMENTS LIMITED, (MINES)
Mattampally (Post & Mandal),
Suryapet (Dist) - 508 204.

Location	Near Drilling	Near Loading	LIMIT	PROTOCOL/METHOD
1. Date of sampling	: 23-12-2022	23-12-2022	--	---
2. Total time of monitoring	: 24 hr	24 hr	--	---
3. Average flow rate (cum/min)	: 1.07	1.11	--	---
4. Particulate matter Concentration (µg/m³) -PM ₁₀	: 63	75	<100	IS:5182 (Part-23); 2017 Gravimetric Method
5. Particulate matter Concentration (µg/m³) -PM _{2.5}	: 21	29	<60	IS:5182 (Part-24); 2019 Gravimetric Method
6. Sulphur dioxide (SO ₂) Concentration (µg/m³)	: 07	10	<80	IS:5182 (Part-2); 2018 New West & Gaeke Method
7. Nitrogen dioxide (NO ₂) Concentration (µg/m³)	: 18	21	<80	IS:5182 (Part-6); 2017 JACOB & Hochheiser Method
8. CO, Concentration (mg/m³):	<1	<1	<2	IS:5182 (Part-10); 2019 CO Analyzer Method


12/11/2023

AUTHORISED SIGNATORY

1. RESPIRABLE DUST SAMPLER MODEL / APM 460; (SL. NO. 2461-DTA-2019), CALIBRATED ON 29-12-2021, DUE ON 28-12-2022
2. RESPIRABLE DUST SAMPLER MODEL / APM 460; (SL. NO. 2463-DTA-2019), CALIBRATED ON 29-12-2021, DUE ON 28-12-2022

1. FINE PARTICULATE SAMPLER MODEL / AAS 127 MINI; (SL.NO. 17-F-731), CALIBRATED ON 30-12-2021, DUE ON 29-12-2022
2. FINE PARTICULATE SAMPLER MODEL / AAS 127 MINI; (SL.NO. 17-J-751), CALIBRATED ON 30-12-2021, DUE ON 29-12-2022

Head Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad - 500 038. (T.S.) INDIA. Tel : 040-66730925, 66730926, Fax : 040-66730926
Branch Office : D.No.31-58-103, MIG-71, Phase-7, Road No.4/4, Dwarakapuri Colony, Kurmanapallem, Vishakhapatnam-530046.Tel : 9701505182
E-mail : lawnenviro@yahoo.co.in, Website : www.lawnenviro.com



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ISO 9001, 14001 & 45001
CERTIFIED COMPANY

TEST REPORT

REF.NO: LAWN/SCL-M/2023Date: 05-01-2023

AMBIENT AIR QUALITY DATA – CORE ZONE

Name of the Industry & Address

M/s. SAGAR CEMENTS LIMITED, (MINE-1)
Mattampally (Post & Mandal),
Suryapet - (Dist).

Location	Near Conveyor Transfer Point - 1	Near Conveyor Transfer Point - 2	LIMIT	PROTOCOL/METHOD
1. Date of sampling	: 27-12-2022	27-12-2022	--	---
2. Total time of monitoring	: 24 hr	24 hr	--	---
3. Average flow rate (cum/min)	: 1.06	1.08	--	---
4. Particulate matter Concentration (µg/m³) -PM ₁₀	: 66	70	<100	IS:5182 (Part-23); 2017 Gravimetric Method
5. Particulate matter Concentration (µg/m³) -PM _{2.5}	: 24	26	<60	IS:5182 (Part-24); 2019 Gravimetric Method
6. Sulphur dioxide (SO ₂) Concentration (µg/m³)	: 07	11	<80	IS:5182 (Part-2); 2018 New West & Gaeke Method
7. Nitrogen dioxide (NO ₂) Concentration (µg/m³)	: 18	21	<80	IS:5182 (Part-6); 2017 JACOB & Hochheiser Method

12/11/2023


AUTHORISED SIGNATORY

1. RESPIRABLE DUST SAMPLER MODEL / APM 460; (SL. NO. 2463-DTA-2019), CALIBRATED ON 29-12-2021, DUE ON 28-12-2022
2. RESPIRABLE DUST SAMPLER MODEL / APM 460; (SL. NO. 2465-DTA-2019), CALIBRATED ON 29-12-2021, DUE ON 28-12-2022

1. FINE PARTICULATE SAMPLER MODEL / APM 550; (SL.NO. 912-DTH-2011), CALIBRATED ON 30-12-2021, DUE ON 29-12-2022
2. FINE PARTICULATE SAMPLER MODEL / APM 550; (SL.NO. 931-DTH-2011), CALIBRATED ON 30-12-2021, DUE ON 29-12-2022

Head Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad - 500 038. (T.S.) INDIA. Tel : 040-66730925, 66730926, Fax : 040-66730926
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E-mail : lawnenviro@yahoo.co.in, Website : www.lawnenviro.com

Surface Water Quality & Ground Water Quality:- Water Quality is being monitored by M/s. Lawn Environ Associates, Hyderabad at 4 locations with in the ML area and all the parameters are well with in the permissible Limits.



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CERTIFIED COMPANY

TEST REPORT

REF.NO: LAWN/SCL-M/2023

Date: 05-01-2023

WATER ANALYSIS

Name of the Industry & Address

M/s. SAGAR CEMENTS LIMITED, (MINES),
Mattampally (Post & Mandal),
Suryapet (Dist) - 508 204.

Sample Particular

Bore well (Mines)

Date of Collection

28-12-2022

Date of Analysis


29-12-2022

PROTOCOL

A.P.H.A 23rd Edition

1. pH	:	7.40
2. Colour (Hazen)	:	Nil
3. Temperature °C	:	29
4. E.C (micromhos/cm)	:	860
5. Turbidity (NTU)	:	<1.0
6. Total dissolved solids	:	502
7. Phenolphthalein alkalinity	as CaCO ₃	: Nil
8. Methyl orange alkalinity	as CaCO ₃	: 185
9. Total hardness	as CaCO ₃	: 159
10. Calcium	as Ca	: 44
11. Magnesium	as Mg	: 11.94
12. Sodium	as Na	: 100
13. Potassium	as K	: 11.12
14. Chloride	as Cl	: 55
15. Sulphate	as SO ₄	: 23
16. Nitrates	as NO ₃	: 16
17. Iron	as Fe	: 0.24
18. Fluorides	as F	: 0.76
19. Total Coliform, MPN/10ml	:	Nil
20. Chemical oxygen demand	:	20
21. Biochemical oxygen demand (3 days at 27 °C)	:	<1.0

Note : All the values except pH & E.C. are expressed in mg/L.




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12/1/2023

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CERTIFIED COMPANY

TEST REPORT

REF.NO: LAWN/SCL-M/2023

Date: 05-01-2023

WATER ANALYSIS

Name of the Industry & Address

M/s. SAGAR CEMENTS LIMITED, (MINES),
Mattampally (Post & Mandal),
Suryapet (Dist) - 508 204.

Sample Particular

Drinking Water

Date of Collection

28-12-2022

Date of Analysis


29-12-2022

PROTOCOL

A.P.H.A 23rd Edition

			As per IS:10500 - 2012	
			Requirement	Permissible
			(Acceptable	Limit in the absence
			Limit)	of alternate source
				No relaxation
1. pH	:	7.72	6.50 - 8.50	
2. Colour (Hazen)	:	<5	5max	15max
3. Temperature °C	:	28	--	--
4. E.C (micromhos/cm)	:	117	--	--
5. Turbidity (NTU)	:	<1.0	01 max	05 max
6. Total dissolved solids	:	64	500 max	2000 max
7. Phenolphthalein alkalinity	as CaCO ₃	: Nil	--	--
8. Methyl orange alkalinity	as CaCO ₃	: 40	--	--
9. Total hardness	as CaCO ₃	: 13	200 max	600 max
10. Calcium	as Ca	: 3.91	75 max	200 max
11. Magnesium	as Mg	: 0.70	30 max	100 max
12. Sodium	as Na	: 19	--	--
13. Potassium	as K	: 1.01	--	--
14. Chloride	as Cl	: 8.71	250 max	1000 max
15. Sulphate	as SO ₄	: 2.79	200 max	400 max
16. Nitrates	as NO ₃	: 1.01	45 max	No relaxation
17. Iron	as Fe	: 0.06	0.3 max	No relaxation
18. Fluorides	as F	: 0.10	1.0 max	1.5 max
19. Total Coliform, MPN/10ml	:	Absent	Absent	--
20. Chemical oxygen demand	:	<5.0	--	--
21. Biochemical oxygen demand (3 days at 27 °C)	:	<1.0	--	--

Note : All the values except pH & E.C. are expressed in mg/L.




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TEST REPORT

REF.NO: LAWN/SCL-M/2023

Date: 05-01-2023

WATER ANALYSIS

Name of the Industry & Address

M/s. SAGAR CEMENTS LIMITED, (MINE-1)
Mattampally (Post & Mandal),
Suryapet - (Dist).

Sample Particular

Near Nalla entering ML-1 Boundary

Date of Collection

28-12-2022

Date of Analysis


29-12-2022

PROTOCOL

A.P.H.A 23rd Edition

1. pH	:	7.40
2. EC (Micro Siemens /cm)	:	967
3. Turbidity (NTU)	:	<1.0
4. Total Dissolved solids	:	544
5. Total Alkalinity	as CaCO ₃	: 153
6. Phenolphthalein alkalinity	as CaCO ₃	: Nil
7. Methyl orange alkalinity	as CaCO ₃	: 153
8. Total hardness	as CaCO ₃	: 215
9. Calcium	as Ca	: 68
10. Magnesium	as Mg	: 10.04
11. Sodium	as Na	: 106
12. Potassium	as K	: 2.68
13. Iron	as Fe	: 0.26
14. Chloride	as Cl	: 167
15. Sulphates	as SO ₄	: 51
16. Nitrates	as NO ₃	: 18
17. Fluorides	as F	: 0.70

Note : All the values except pH & E.C. are expressed in mg/L.



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<div><div><div></div><div>LAWN</div><div>ISO 9001, 14001 & 45001 CERTIFIED COMPANY</div></div><div><div>LAWN ENVIRO ASSOCIATES</div><div>[Engineers & Consultants in Pollution Control]</div><div>Recognised by Ministry of Environment Forest & Climate Change (MoEF & CC), GOI, New Delhi & Laboratory Accredited by NABL</div></div></div> <div>TEST REPORT</div> <div>REF.NO: LAWN/SCL-M/2023Date: 05-01-2023</div> <div>Noise Quality Data</div> <div>Name of the Industry & Address : M/s. SAGAR CEMENTS LIMITED, (MINE-1) Mattampally (Post & Mandal), Suryapet - (Dist).</div> <div>Location : Levels in dB (A) - Leq</div> <div><table><thead><tr><th></th><th>Day time</th><th>Night time</th></tr></thead><tbody><tr><td>1. Near Shovel Working :</td><td>74.30</td><td>69.20</td></tr><tr><td>2. Near Drill Working :</td><td>81.50</td><td>76.40</td></tr><tr><td>3. Inside Tipper Cabin :</td><td>79.20</td><td>74.30</td></tr><tr><td>4. Near Crusher Hopper :</td><td>77.60</td><td>72.10</td></tr><tr><td>5. Near Haulage Road :</td><td>73.10</td><td>68.90</td></tr><tr><td>6. Near Dumping :</td><td>80.80</td><td>75.30</td></tr><tr><td>7. Near Drilling :</td><td>83.70</td><td>78.60</td></tr><tr><td>8. Near Loading :</td><td>78.40</td><td>73.10</td></tr></tbody></table></div> <div>Note: 1. Noise levels monitoring conducted on 27-12-2022. 2. Instrument make - Lutron SL - 4001 / G-49271, Calibrated on 23-02-2022, Due on 22-02-2023. 3. The noise Pollution (Regulation and Control) Rules, 2000 Schedule, Rule 3(1) and 4(1), Section 7 – (IX) factories act – Limit <90 dB (A).</div> <div><div></div><div>AUTHORISED SIGNATORY</div></div> <div>Head Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad - 500 038. (T.S.) INDIA. Tel : 040-66730925, 66730926, Fax : 040-66730926 Branch Office : D.No.31-58-103, MIG-71, Phase-7, Road No.4/4, Dwarakapuri Colony, Kurmanapallem, Vishakhapatnam-530046.Tel : 9701505182 E-mail : lawnenviro@yahoo.co.in, Website : www.lawnenviro.com</div>		Day time	Night time	1. Near Shovel Working :	74.30	69.20	2. Near Drill Working :	81.50	76.40	3. Inside Tipper Cabin :	79.20	74.30	4. Near Crusher Hopper :	77.60	72.10	5. Near Haulage Road :	73.10	68.90	6. Near Dumping :	80.80	75.30	7. Near Drilling :	83.70	78.60	8. Near Loading :	78.40	73.10	<div><div><div></div><div>LAWN</div><div>ISO 9001, 14001 & 45001 CERTIFIED COMPANY</div></div><div><div>LAWN ENVIRO ASSOCIATES</div><div>[Engineers & Consultants in Pollution Control]</div><div>Recognised by Ministry of Environment Forest & Climate Change (MoEF & CC), GOI, New Delhi & Laboratory Accredited by NABL</div></div></div> <div>TEST REPORT</div> <div>REF.NO: LAWN/SCL-M/2023Date: 05-01-2023</div> <div>Ambient Noise Levels Data</div> <div>Name of the Industry & Address : M/s. SAGAR CEMENTS LIMITED, (MINE-1) Mattampally (Post & Mandal), Suryapet - (Dist).</div> <div>Location : Levels in dB (A) - Leq</div> <div><table><thead><tr><th></th><th>Day time</th><th>Night time</th></tr></thead><tbody><tr><td>1. North – East side of boundary :</td><td>66</td><td>61</td></tr><tr><td>2. South – West side of boundary :</td><td>63</td><td>58</td></tr></tbody></table></div> <div>Note: 1. Noise levels monitoring conducted on 27-12-2022. 2. Instrument make - Lutron SL - 4001 / G-49271, Calibrated on 23-02-2022, Due on 22-02-2023. 3. Day time is reckoned in between 6.0 am and 10.0 pm; Limit <75 dB (A) 4. Night time is reckoned in between 10.0 pm and 6.0 am; Limit <70 dB (A).</div> <div><div></div><div>AUTHORISED SIGNATORY</div></div> <div>Head Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad - 500 038. (T.S.) INDIA. Tel : 040-66730925, 66730926, Fax : 040-66730926 Branch Office : D.No.31-58-103, MIG-71, Phase-7, Road No.4/4, Dwarakapuri Colony, Kurmanapallem, Vishakhapatnam-530046.Tel : 9701505182 E-mail : lawnenviro@yahoo.co.in, Website : www.lawnenviro.com</div>		Day time	Night time	1. North – East side of boundary :	66	61	2. South – West side of boundary :	63	58	<div><div><div></div><div>LAWN</div><div>ISO 9001, 14001 & 45001 CERTIFIED COMPANY</div></div><div><div>LAWN ENVIRO ASSOCIATES</div><div>[Engineers & Consultants in Pollution Control]</div><div>Recognised by Ministry of Environment Forest & Climate Change (MoEF & CC), GOI, New Delhi & Laboratory Accredited by NABL</div></div></div> <div>TEST REPORT</div> <div>REF.NO: LAWN/SCL-M/2023Date: 05-01-2023</div> <div>Soil Analysis</div> <div>Name of the Industry & Address : M/s. SAGAR CEMENTS LIMITED, (MINES), Mattampally (Post & Mandal), Suryapet (Dist) - 508 204.</div> <div>Sample Particulars : Soil Analysis Date of Collection : 28-12-2022 Date of Analysis : 29-12-2022</div> <div><table><thead><tr><th></th><th>I*</th><th>II*</th></tr></thead><tbody><tr><td>1. pH (1:2 Soil Water Extract) :</td><td>7.41</td><td>7.78</td></tr><tr><td>2. E.C (micro mhos) (1:2 soil water extract) :</td><td>355</td><td>405</td></tr><tr><td>3. Free ammonia as N (mg/kg) :</td><td>Nil</td><td>Nil</td></tr><tr><td>4. Ammonical Nitrogen as N (mg/kg) :</td><td>14</td><td>22</td></tr><tr><td>5. Potassium as K₂O (mg/kg) :</td><td>84</td><td>109</td></tr><tr><td>6. Phosphorous as P₂O₅ (mg/kg) :</td><td>11</td><td>14</td></tr><tr><td>7. Organic matter (%) :</td><td>0.49</td><td>0.65</td></tr><tr><td>8. Heavy Metals</td><td></td><td></td></tr><tr><td>a) Copper (Total) as Cu (mg/kg) :</td><td>1.11</td><td>1.25</td></tr><tr><td>b) Lead (Total) as Pb (mg/kg) :</td><td>0.49</td><td>0.75</td></tr><tr><td>c) Cadmium (Total) as Cd (mg/kg) :</td><td>0.09</td><td>0.12</td></tr><tr><td>d) Hexavalent Chromium as Cr⁶⁺ :</td><td>Absent</td><td>Absent</td></tr><tr><td>9. Soil Characteristics</td><td></td><td></td></tr><tr><td>a) Texture :</td><td>Silty Sand</td><td>Silty Sand</td></tr><tr><td>b) Particle size analysis</td><td></td><td></td></tr><tr><td>i) Sand (%) :</td><td>49</td><td>50</td></tr><tr><td>ii) Silt (%) :</td><td>37</td><td>38</td></tr><tr><td>iii) Clay (%) :</td><td>14</td><td>12</td></tr><tr><td>10. Water Holding Capacity (%) :</td><td>25</td><td>32</td></tr></tbody></table></div> <div>Note: The sample was collected at a depth of 45 cm. *I Core zone (Mines) *II Buffer zone (Gundlupally)</div> <div><div></div><div>AUTHORISED SIGNATORY</div></div> <div>Head Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad - 500 038. (T.S.) INDIA. 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Ground vibration & Free Silica:- Ground Vibration Monitoring is being done by Sagar Cements Limited for each blsting with the Mini Mate Instrument all the Vibration levels recorded are well with in the permissible limits of statutory guidelines. Air Borne dust and free silica analysis report is being monitored once in a year at 5 locations and silica levels are within the permissible limits.



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CERTIFIED COMPANY

TEST REPORT

REF.NO: LAWN/SCL-M/2023

Date: 06-4-2023

AIR BORNE DUST & FREE SILICA ANALYSIS

Name of the Industry &: **SAGAR CEMENTS LIMESTONE MINE-1 OF M/s. SAGAR CEMENTS LTD.,**
Address **Pedaveedu Village, Mattampally,
Suryapet (Dist) - 508 204.**


Sampling Date : 29-3-2023

Sl.No.	Location	Operation	Dust Concentration (mg/m ³)	Limit (mg/m ³)	Free Silica Content (%)	Limit (%)
1	Drilling (2 nd Bench SE Face)	Mr. G. Anjaneyulu ID NO: 80003	1.02	3.0	Not Detected	5.0
2	Drilling (2 nd Bench North Face)	Mr. T. Anjaiah ID No: 800064	0.58		Not Detected	
3	Loading Area	Mr. D. Dayakar Reddy ID No: 10080	1.13		Not Detected	
4	Transportation	Mr. K. Laxmaiah ID No: 80070	0.45		Not Detected	
5	Near Crusher	Mr. T. Venkata Ramulu ID NO: 80103	0.40		Not Detected	

Model No : APM 800
Make : ENVIROTECH Instruments Pvt.Ltd.,
Serial number : 914-DTA-2015
Calibration On : 03-6-2022
Calibration due On : 02-6-2023

Model No : APM 800
Make : ENVIROTECH Instruments Pvt.Ltd.,
Serial number : 914-DTA-2013
Calibration On : 03-6-2022
Calibration due On : 02-6-2023

Head Office : "LAWN HOUSE", #184-C, Vengalrao Nagar, Hyderabad - 500 038. (T.S.) INDIA. Tel : 040-66730925, 66730926, Fax : 040-66730926
Branch Office : D.No.31-58-103, MIG-71, Phase-7, Road No.4/4, Dwarakapuri Colony, Kurmanapallem, Vishakhapatnam-530046.Tel : 9701505182
E-mail : lawnenviro@yahoo.co.in, Website : www.lawnenviro.com



Instantel

Event Report

Date/Time Tran at 11:26:12 November 25, 2021
Trigger Source Geo 0.510 mm/s
Range Geo 31.7 mm/s
Record Time 2.0 sec at 1024 sps
Notes
Location Sagar Cements Limestone Mine
Client Sagar Cements Limited
User Name Sagar Cements Limited
General Deep hole Blasting

Serial Number BE21125 V 10 72-1 1 Minimate Blaster
Battery Level 6.1 Volts
Unit Calibration March 10, 2021 by UES New Delhi
File Name W125J9AA.F00
Post Event Notes
blasting Quantity-15000 MT, Total Explosive-2125 Kgs, P.F.-7.06
Charge Per Hole- 60.71 Kgs

Extended Notes
Location 2nd bench East, No of Holes-35,
Spacing-5.5Mtrs, burden-3.0 Mtrs, Bench Height- 10.5 Mtrs.
Blasting site to instrument distance - 200 Mtrs.

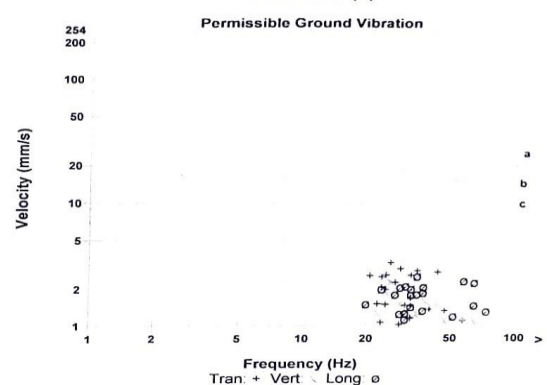
Microphone Linear Weighting
PSPL 0.750 pa (L) at 0.093 sec
ZC Freq 47 Hz
Channel Test Check (Freq = 0.0 Hz Amp = 0 mv)

	Tran	Vert	Long	
PPV	3.27	2.32	2.54	mm/s
PPV	61.3	58.3	59.1	dB
ZC Freq	26	26	34	Hz
Time (Rel. to Trig)	0.340	0.181	0.319	sec
Peak Acceleration	0.0862	0.0597	0.0845	g
Peak Displacement	0.0188	0.0132	0.0127	mm
Sensor Check	Passed	Passed	Passed	
Frequency	7.5	7.5	7.3	Hz
Overswing Ratio	3.5	3.5	3.7	

Peak Vector Sum 3.68 mm/s at 0.180 sec

DGMS India (A)

Permissible Ground Vibration



Velocity (mm/s)

Frequency (Hz)

Tran + Vert + Long

a) Industrial Buildings
b) Domestic houses/structures
c) Historic objects, sensitive structures

MicL

Long

Vert

Tran

For.SAGAR CEMENTS LTD.
(V.SUBRAMANYAM)
Manager(Mines)


Time Scale: 0.20 sec/div
Trigger

Amplitude Scale: Geo: 1.000 mm/s/div Mic: 10.00 pa (L)/div

Sensor Check

Printed: December 4, 2021 (V 10.60 - 10.60)

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Instantel

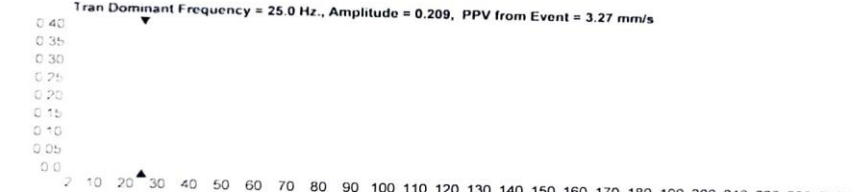
FFT Report

Date/Time Tran at 11:26:12 November 25, 2021
Trigger Source Geo 0.510 mm/s
Range Geo 31.7 mm/s
Record Time 2.0 sec at 1024 sps
Notes
Location Sagar Cements Limestone Mine
Client Sagar Cements Limited
User Name Sagar Cements Limited
General Deep hole Blasting

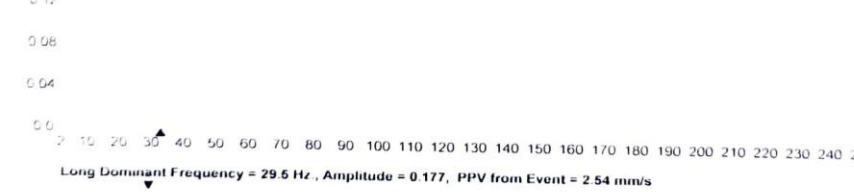
Serial Number BE21125 V 10 72-1 1 Minimate Blaster
Battery Level 6.1 Volts
Unit Calibration March 10, 2021 by UES New Delhi
File Name W125J9AA.F00
Extended Notes
Location 2nd bench East, No of Holes-35,
Spacing-5.5Mtrs, burden-3.0 Mtrs, Bench Height- 10.5 Mtrs.
Blasting site to instrument distance - 200 Mtrs.

Post Event Notes
blasting Quantity-15000 MT, Total Explosive-2125 Kgs, P.F.-7.06
Charge Per Hole- 60.71 Kgs

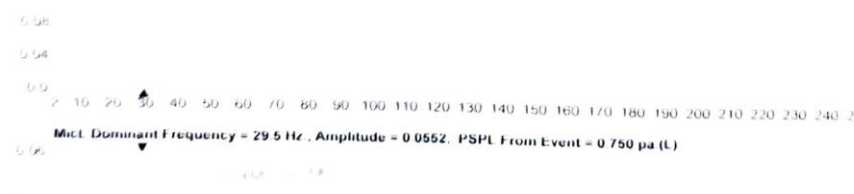
Tran Dominant Frequency = 25.0 Hz., Amplitude = 0.209, PPV from Event = 3.27 mm/s



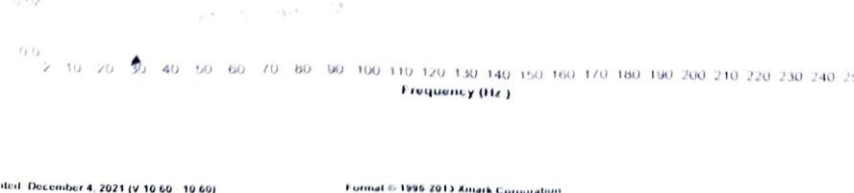
Vert Dominant Frequency = 33.0 Hz., Amplitude = 0.131, PPV from Event = 2.32 mm/s



Long Dominant Frequency = 29.5 Hz., Amplitude = 0.177, PPV from Event = 2.54 mm/s



MicL Dominant Frequency = 29.5 Hz., Amplitude = 0.0552, PSPL From Event = 0.750 pa (L)



Frequency (Hz)

Printed: December 4, 2021 (V 10.60 - 10.60)

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Check dam



Mine sump water



Roof top water harvesting pit



Bore water level measuring



Haul road wetting



Roof water harvesting pit



సాగర్ సిమెంట్స్ లిమిటెడ్: మట్టంపల్లి

ప్రతిజ్ఞ

స్వచ్ఛత యే సేవ - నావంతు కర్తవ్యం

మహాత్మా గాంధీజీ కన్న కలలు స్వచ్ఛమైన, నూతన భారతదేశ నిర్మాణం కోరకు
మరియు ప్లాస్టిక్ రహిత నవభారతావన్ని నిర్మించడం కోరకు ప్లాస్టిక్
వ్యర్థాల సేకరణ వంటి అవగాహన కార్యక్రమాలు స్వచ్ఛత యే సేవ ఉద్యమంలో
నావంతు కర్తవ్యం నిర్వహిస్తానని, నేను పరిశుభ్రంగా ఉండటంతో పాటు, పరిసరాల
పరిశుభ్రతకోసం కోంత సమయం కేటాయిస్తానని, ప్లాస్టిక్ కవర్లు, బాటిల్స్ వంటి
వస్తువులు వాడనని, వాడిన ప్లాస్టిక్ ని సక్రమంగా రీసైక్లింగ్ చేయుటకు
సహకరిస్తానని, నాతోటి వారికి కూడ అవగాహన కల్పిస్తానని, నా గ్రామంలో,
నా పాఠశాలలో, నా సంస్థలో నేను పరిశుభ్రతను పాటిస్తూ, నాతోటి వారుకూడ ప్లాస్టిక్
వాడకుండా అవగాహన కల్పిస్తానని, ప్లాస్టిక్ యతర వస్తువులు వాడేటట్లు, ప్లాస్టిక్
సమర్థవంతనిర్వహణ పద్ధతులు పాటించేలా నావంతు కర్తవ్యం నిర్వహిస్తానని,
ప్లాస్టిక్ రహిత భారతదేశాన్ని నిర్మిద్దాం అని ప్రతిజ్ఞ చేయుచున్నాను.

Pamphlets published by company to create awareness on Swatchta hi Seva among employees .

Swatchta awareness and house keeping by mine employees



Plantation by mine employees on Life mission programme and TS formation day





To Ensure Clean and Neat Environment in the Colony under Swachh Bharath. Management has distributed Garbage Collection boxes 2 No's each (For organic & Inorganic Waste) to entire colony and provided dust collection facility from the houses of individuals in the colony.

పరిసరాల పరిశుభ్రం ఇంటింటా మరుగుదాడ్డి
ప్రతి ఒక్కరి కర్తవ్యం ఊరంతా ఆరాగ్యం

स्वच्छ भारत अभियान
మైనింగ్ రంగంలో స్వచ్ఛత పథ్వాడ
SAGAR CEMENTS LIMESTONE MINE
SAGAR CEMENTS LTD., MATTAMPALLY

సెల్ఫోన్ కేంపీ తాందర్ర తిండికెండుకు తాందర్ర
మరుగుదాడ్డి కట్టు ముందర్ర సబ్బుతో చేయి కడుగు ముందర్ర

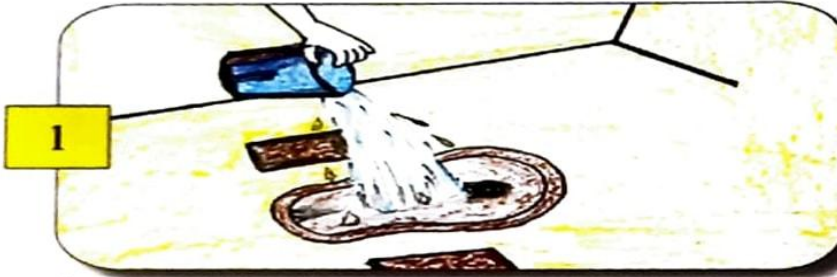
स्वच्छ भारत अभियान
మైనింగ్ రంగంలో స్వచ్ఛత పథ్వాడ
SAGAR CEMENTS LIMESTONE MINE
SAGAR CEMENTS LTD., MATTAMPALLY

Wash Your Hands After...

- 1  **Playing with pets**
- 2  **Using the bathroom**
- 3  **Sneezing, blowing your nose & coughing**
- 4  **Touching a cut or open sore**
- 5  **Playing outside**
- 6  **AND Before... Eating**

स्वच्छ भारत अभियान
మైనింగ్ రంగంలో స్వచ్ఛత పథ్వాడ
SAGAR CEMENTS LIMESTONE MINE
SAGAR CEMENTS LTD., MATTAMPALLY

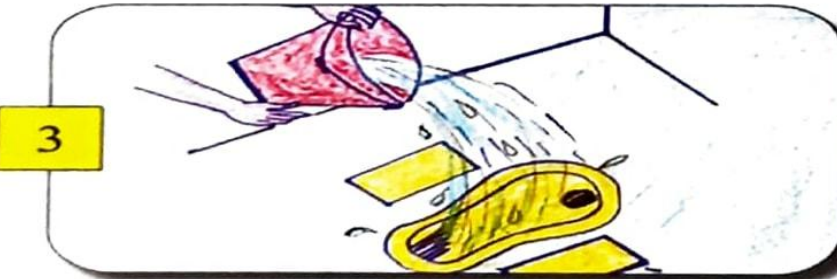
మీ మరుగు దొడ్డిని ఎలా ఉపయోగించాలి



మరి విసర్జనకు ముందు ఒక లీటరు నీటితో "షాన్" ను కడి చేయాలి



"షాన్" కు అనుగుణంగా కూర్చోవాలి



మరి విసర్జన తరువాత మరుగు దొడ్డిని నీటితో కడగాలి. మలము నీటి నీలును దాటినదా అని గమనించాలి.



మీ చేతులను నల్లు, బూడిద లేదా మట్టితో కడగాలి.



మీ మరుగు దొడ్డిని శుభ్రంగా ఉంచుకోవాలి.



మరుగు దొడ్డిని ఉపయోగించిన తరువాత కలుపు మూసి వేయాలి.

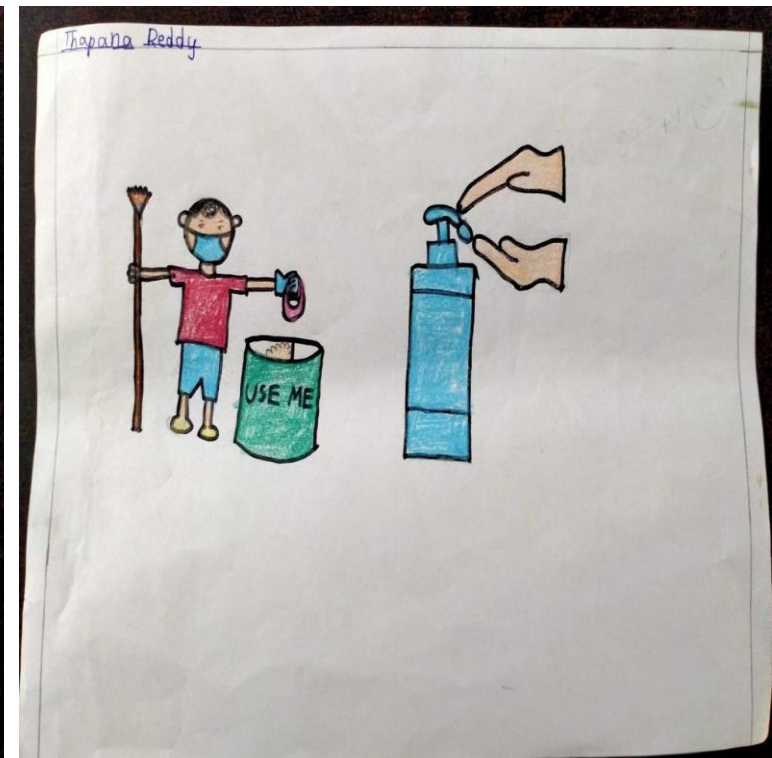


स्वच्छ भारत अभियान
మైనింగ్ రంగంలో స్వచ్ఛత పథ్వాడ



SAGAR CEMENTS LIMESTONE MINE
SAGAR CEMENTS LTD., MATTAMPALLY

Essay and drawing competitions on swatchhta awareness conducted in Govt.& Private schools



8. SUSTAINABLE DEVELOPMENT FRAMEWORK

Constitution of SDU(Sustainable development Unit)	Constituted
Total Expenditure incurred for implementation Of SDF at Mine Level	About Rs.1,82,58,163/- (Rupees One Crore Eighty Two Lakhs Fifty Eight Thousand Hundred and Sixty Three Only) were spent towards implementation of SDF at mine level for the financial year 2022-23.
Innovation of energy saving by use of solar Power or other resources	5 % of the power using in the mines is being provided from Solar Power Panels located in mines and plant premises. Using Fuel additives to minimise the diesel consumption in the HEMM.
Community development	Enclosed
Disposal of mill tailing/tailing dam management	Nil
Identification of safety hazards	Identified hazardous areas and prepared and distributed Safe Operating Procedures to Operators of respective areas and displayed the same at suitable locations.
proper setting of residential colony	Residential colony is located at the plant premises with well laid CC Roads and with all the facilities like PHC, Safe drinking water, Temple, Park, Play ground, Club with indore games, thick plantation etc.
proper setting of administrative and industrial Building	Administrative office (Mines) with all the facilities like Chilled RO water, First Aid Station, Rest Rooms, OHP Conference Hall etc., Entire office is provided with Air Conditioners.
Effort for zero waste mining	We are using low grade above Sio2 - 15-22% by blending with high Gr, Lst.
Community centers	Provided



CSR Expenditure Incurred by SCL Mine – 1&2 for the FY-2022-23



Sl. No	Parameters	Particulars of work done	Expenditure Incurred (In Rs) 2022-2023	Beneficiaries
1	Water Storage tanks drinking water supply facilities and irrigation support to agriculture	Purchased of water tanker (4KL), Supplying drinking water, Installation of RO water plants, Lift Irrigation Scheme, Water Pipeline at Old age Home .	8,91,750	Amaravaram, Ramachandrapuram Tanda, Bilyanaik Tanda .Pedaveedu And Mattapally
2	Preventive measure for mitigation of mine related health problems	Arranged Free Mega Health Camps providing free weekly health camps, St.Anns (Joseph) Dispensary for constructing of washrooms etc.	3,85,217	Pedaveedu, Mattampally Villagers
3	Promotion of hygiene and sanitation public health initiatives	Monthly honorarium to ANM , GNM, 2 Nos of Nursing Staff Mattampally Primary Health Centre ,16 Nos of Veterinary First Aid Workers	25,08,000	Mattampally, Huzurnagar Villagers
4	Skill development and vocational training programmes for local communities	Providing skill development programmes for Degree and Diploma completed students under the scheme.	25,94,266	Mattampally & Pedaveedu Villagers.
5	Promotion of Literacy and Educations	Merit Scholarship Awards 1st, 2nd and 3rd Ranks, Construction of Toilets at ZPH etc.	57,71,766	Mattampally & Pedaveedu Villagers.
6	Support to social culture recreational activities	Development works at Indragonda Urban Forest, Painting of temples located at Gurramboddu Tanda, etc.	19,34,936	Mattampally & Pedaveedu Villagers.
7	Livelihood & Socio economic standard implementation on support	Monthly honorarium to attender at Agriculture Office, Computer Operator etc.	1,98,000	Mattampally & Pedaveedu Villagers.
8	Importance of road connectivity and public transport and other infrastructure facilities	Laying of lothuvagu Road of approximately 2 KM length, Contribution for installation of 30 CC cameras etc.	64,74,228	Mattampally & Pedaveedu Villagers.
Total Expenditure			2,075,8,163	



Initiatives by Sagar Cements Limited



Purchase of water tanker (4KL) to meet drinking water requirements at Amaravaram Village.



Initiatives by Sagar Cements Limited



Erection of Water Pipeline & Donation of Kitchen Utensils and Household Material at Old age Home at Mattapally Mandal .



Initiatives by Sagar Cements Limited



Construction of Toilets for Boys & Girls at ZPH School Mattapally Mandal.



Initiatives by Sagar Cements Limited



సమ్మిడి వీరారెడ్డి స్మారక మెరిట్ స్కాలర్షిప్ ప్రధానోత్సవం



సీలగిరి వార్డు మతంపల్లి / చూజూర్ నగర్: సాగర్ సిమెంట్స్ లిమిటెడ్ వ్యవస్థాపకుడు కీ.శే.నమ్మిడి వీరారెడ్డి జ్ఞాపకార్థం ప్రతి సంవత్సరం నిర్వహించే సమ్మిడి వీరారెడ్డి స్మారక మెరిట్ స్కాలర్షిప్ బహుమతి ప్రధానోత్సవ వేడుకను 2021-2022 విద్యా సంవత్సరముకు గాను శుక్రవారం మతంపల్లి లోని సాగర్ సిమెంట్స్ ప్లాంట్ నందు నిర్వహించినారు. ఈ కార్యక్రమములో భాగంగా మునుపటి మాదిరిగానే మతంపల్లి మండలము గల అన్ని ప్రభుత్వ ఉన్నత పాఠశాల లలో పదవ తరగతి వార్షిక పరీక్షల లందు ప్రథమ,ద్వితీయ,తృతీయ స్థానాలు పొందిన విద్యార్థులకు ప్రోత్సాహక నగదు బహుమతులను,జ్ఞాపికలను,మెరిట్ సర్టిఫికేట్ లను అందజేశారు. ఇట్టి నగదు బహుమతి ప్రథమ స్థానమునకు 20,000 వేల రూపాయలు,ద్వితీయ స్థానమునకు 15,000,తృతీయ స్థానమునకు 10,000 రూపాయలు చొప్పున ప్రధానం చేశారు.ఈ కార్యక్రమానికి మండల విద్యాధికారి చత్రు నాయక్ ముఖ్య అతిథిగా హాజరై విద్యార్థులకు బహుమతులను అందజేశారు. ఈ కార్యక్రమములో సాగర్ సిమెంట్స్ సీనియర్ వైస్ ప్రెసిడెంట్ యం.వి.రమణ మూర్తి,డిజిఎం-హెచ్.ఆర్ హరిదాస్,వివిధ విభాగముల ఉన్నత అధికారులు,ప్రభుత్వ ఉన్నత పాఠశాలల ప్రధానోపాధ్యాయులు, విద్యార్థులు,తల్లితండ్రులు పాల్గొని కీ.శే. నమ్మిడి వీరారెడ్డి ని,సాగర్ సిమెంట్స్ యొక్క విశిష్ట సేవలను మరుచలేనివని కొనియాడారు.



Merit Scholarship Awards to the Students secured 1st, 2nd and 3rd Ranks in the respective Government ZPH Schools of Mattampally Mandal.



Initiatives by Sagar Cements Limited



Financial assistance (Rs.7.0 Lakh) for development works at Indragonda Urban Forest viz, toilets, cement benches and rachabandas at Surya pet.



Initiatives by Sagar Cements Limited



Financial assistance for performing Natakam / Drama – "Legend" at Pedaveedu Village..



Initiatives by Sagar Cements Limited



Painting of temples located at Gurramboddu Tanda, Avirenikunta Tanda and Bakkalchi Tanda..



Initiatives by Sagar Cements Limited



Contribution for installation of 30 CC cameras at Pedaveedu Village...



Initiatives by Sagar Cements Limited



Construction of compound wall for Gangamma, Chintamma temple at Pedaveedu Village .



Initiatives by Sagar Cements Limited



Supply of material for construction of individual toilets in SC Colony - 25 No's at Mattampally Mandal .



Initiatives by Sagar Cements Limited



Laying of Iothuvagu Road of approximately 2 KM length at Pedaveedu Village .



Initiatives by Sagar Cements Limited



Constructed culvert on the chinavagu to avoid accumulation and seepage of water in to the forming lands at Pedaveedu village .



Initiatives by Sagar Cements Limited



200 LED lights of 45 Watts, donated to Pedaveedu Village.

Solar Panels (1.25 MW) on Roof Top of Railway Wagon shed



Administrative Office (Mines) View



Admn. office (Mine)



HOD Chamber



Staff & Officers Chamber



First Aid Station



Record Room



Corridor 1st & 2nd Floor



Management personnel Participation in the Company Events





THANK
YOU