

TO WHOM SO EVER IT MAY CONCERN

Date: 02.01.2026

Sub: Submission of Environment Clearance Half Yearly Compliance Report- Cement Plant 0.66 MTPA and CPP

Dear Sir,

This is to certify that, in accordance with the Government order mentioned below, **M/s. Care Labs**, Hyderabad, has verified and audited the Half Yearly Compliance Report of Cement Plant 0.66 MTPA and CPP of **M/s. Sagar Cements Limited, located at Gudipadu (V), Yadiki (M), Ananthapuramu District**. The data mentioned in the annexure below is correct and certified by **M/s Care Labs, Hyderabad**.

The scope of verification and audit is as mentioned in

Annexure I: Half Yearly Compliance Report for the EC order No. SEIAA/ANT-10/2008 Dated:26.02.2010

For Care Labs



J. Sushma

Asst. Environmental Engineer





SAGAR CEMENTS LIMITED

To,
The Member Secretary,
Andhra Pradesh Pollution Control Board,
Paryavaran Bhavan, APIIC Colony Road,
Gurunanak Colony, Autonagar,
Vijayawada- 520007.

Date 01.12.2025

Sub: Submission of Half yearly Environment Clearance Compliance Report Cement Plant-0.66 MTPA and CPP of M/s Sagar Cements Limited at village Gudipadu, Yadiki Mandal of Anantapuramu district, Andhra Pradesh -Reg

Ref: EC NO. SEIAA/ANT-10/2008 dated 26.02.2010

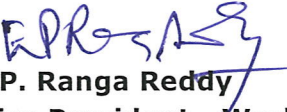
Dear Sir,

In reference to the cited above we are herewith furnishing the compliance report to stipulated conditions of EC (Clinker Production-0.66 MTPA, Cement-0.95 MTPA and captive Power plant- 25 MW) for the period of **April 2024 to September 2025** of M/s Sagar Cements Limited, Gudipadu village of Andhra Pradesh.

This is for your kind information and office records please.

Thanking you

Yours faithfully,
For Sagar Cements Ltd


E. P. Ranga Reddy
(Vice President - Works)

Encl:

(i) Condition wise EC Compliance report for 2010 & 2019

CC: 1. To, The Regional Office - APPCB.
2. To The Joint Director, IRO – Vijayawada.



Registered Office : Plot No. 111, Road No.10, Jubilee Hills, Hyderabad - 500033, Telangana State, India.

Phone : +91-40-23351571, 23356572 Fax : +91-40-23356573 E-mail : info@sagarcements.in Website : www.sagarcements.in






CIN : L26942TG1981PLC002887 GSTIN : 36AACCS8680H2ZY

Factories : Mattampally Village & Mandal, Suryapet District, Telangana State - 508204. Phone : 08683 - 247039 GSTIN : 36AACCS8680H1ZZ
Bayyavaram Village, Kasimkota Mandal, Anakapally District, Andhra Pradesh State - 531031. Phone : 08924-244550 Fax : 08924-244570 GSTIN : 37AACCS8680H1ZX
Gudipadu Village, Yadiki Mandal, Ananthapur District, Andhra Pradesh State - 515408. Phone: 08558-200272 GSTIN : 37AACCS8680H1ZX
Kalinganagar, Industrial Complex, Tahsil-Dangadi, Dist - Jajpur, Odisha. Phone : 08340882288 CIN : U26922TS2010PTC171799 GSTIN : 21AACCS8680H1ZA

Environment Clearance Condition wise compliance Report
from April 2025 to September 2025
EC Order No SEIAA/ANT-10/2008 Dt: 26.02.2010

S No	Condition	Compliance										
a) Air Pollution:												
i)	<p>At no time the particulate matter from the cement kiln/grinding unit should not exceed 50mg/NM³. The total dust from all the sections shall not exceed 250 mg/Nm³. The project proponent shall provide stack height of 90 m to raw mill/kiln, 40 m to coal mill, 30 m to clinker cooler, 40 m to cement mill to disburse the emissions. The control equipment for ball mill shall be provided 25% spare capacity in order to control air pollution. Interlocking facility to be provided in the pollution control equipment so that in the event of the pollution control equipment not working the feeding of raw materials is stopped automatically.</p> <p>It is proposed to provide boiler of capacity 110 TPH ESP of adequate capacity shall be provided to achieve the PM standard of 115 mg/NM³. Flue gas shall be let into atmosphere through a stack height of 70 m.</p>	<p>Complied. The industry has not exceeded 50mg/Nm³ for the cement kiln/grinding unit and also the total dust from all the sections has not exceeded 250 mg/Nm³. The cement plant unit is equipped with latest pollution control equipments i.e. Reverse air Bag house to Raw Mill & kiln section, Electrostatic precipitator to Cooler section, Pulse Jet Bag house to Coal mill section & Pulse jet bag house to Cement mill section to keep the particulate matter emissions below the prescribed limit 30mg/Nm³. The industry has provided adequate stack height to the cement unit as follows:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Section</th> <th style="text-align: left;">Stack height</th> </tr> </thead> <tbody> <tr> <td>Kiln</td> <td>116.85 m</td> </tr> <tr> <td>Coal Mill</td> <td>35 m</td> </tr> <tr> <td>Cooler</td> <td>40 m</td> </tr> <tr> <td>Cement mill</td> <td>40 m</td> </tr> </tbody> </table> <p>The control equipment for ball mill is provided with 40% spare capacity in order to control air pollution.</p> <p>The industry has provided Interlocking facilities to all main pollution control equipment so that in the event of the pollution control equipment not working, the feeding of raw materials is stopped automatically in phased manner.</p> <p>The industry has provided Electrostatic Precipitator to the boiler to keep the emissions below 50mg/Nm³. A stack height of 76 m is provided at power plant to let the flue gas into it. Photographs of the pollution control equipment enclosed below:</p>	Section	Stack height	Kiln	116.85 m	Coal Mill	35 m	Cooler	40 m	Cement mill	40 m
Section	Stack height											
Kiln	116.85 m											
Coal Mill	35 m											
Cooler	40 m											
Cement mill	40 m											







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	 <p>Reverse Air Bag house to Rawmill&Kiln</p>	 <p>Electrostatic Precipitator to Cooler</p>
	 <p>Pulse Jet Baghouse to Coal Mill</p>	 <p>Electrostatic precipitator to the Captive Power Plant</p>
	 <p>Electrostatic precipitator to the Captive Power Plant</p>	
ii)	<p>The final ground level concentration after expansion should not exceed the NAAQ standards notified by CPCB on 18.11.2009. Ambient noise levels must not exceed the standards stipulated by MoEF&CC, GOI, or by the state authorities. Monitoring of ambient air quality and stack emissions shall be carried out regularly in consultation with APSPCB and report submitted to the Board and to the Ministry's Regional Office at</p>	<p>Complied. The final ground level concentration after expansion has not exceeded the NAAQ Standards notified by CPCB on 18.11.2009. The industry has provided four CAAQMS and all major stacks (kiln Stack, Cooler Stack, Coal mill stack, Cement Mill stack & Power Plant Stack) are linked to statutory board. Apart from this, the industry is monitoring the Ambient Air Quality, Stack</p>



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	Bangalore half yearly.	emissions are carried out monthly & noise level quarterly by NABL approved laboratory and reports are submitted to the APPCB Regional office on quarterly basis and to the Ministry's regional office at Vijayawada along with compliance reports. The monitoring reports of ambient air quality stack emissions & Noise levels are enclosed.																																	
iii)	Provision shall be made to install FGD system in future to remove sulphur from the emissions, if required.	Being complied. Provision has been made to install FGD system in future, if required.																																	
iv)	The company shall install adequate dust collection and extraction system to control the fugitive dust emissions at various transfer points, raw material handling, bagging, packing, parking areas etc., Suitable air pollution control equipment such as bag filters shall be installed at raw material hoppers, raw grinding ball mill, raw meal silos, cooler, packing sections the dust collected from the pollution control equipment shall be recycled back into the process.	Complied. Fugitive dust is controlled by the following methods a) Dust extraction system followed by dust collection system is installed at all the transfer points and also at Raw material handling, bagging, packing areas, etc. A total of 40 no's of Dust extraction system with bag filters are installed at cement & power plant area. The details are given below: <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>S No</th> <th>Section</th> <th>Total DE systems</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>LS Crusher</td> <td>3 no's</td> </tr> <tr> <td>2</td> <td>Raw Mill</td> <td>9 no's</td> </tr> <tr> <td>3</td> <td>Coal Mill</td> <td>3 no's</td> </tr> <tr> <td>4</td> <td>Kiln</td> <td>3 no's</td> </tr> <tr> <td>5</td> <td>Cooler</td> <td>3 no's</td> </tr> <tr> <td>6</td> <td>ESP</td> <td>1 no's</td> </tr> <tr> <td>7</td> <td>Cement Mill</td> <td>12 no's</td> </tr> <tr> <td>8</td> <td>Packing</td> <td>3 no's</td> </tr> <tr> <td>9</td> <td>Power Plant</td> <td>3 no's</td> </tr> <tr> <td colspan="2">Total</td> <td>40 no's</td> </tr> </tbody> </table> The dust collected from the pollution control equipment is recycled back into the process.	S No	Section	Total DE systems	1	LS Crusher	3 no's	2	Raw Mill	9 no's	3	Coal Mill	3 no's	4	Kiln	3 no's	5	Cooler	3 no's	6	ESP	1 no's	7	Cement Mill	12 no's	8	Packing	3 no's	9	Power Plant	3 no's	Total		40 no's
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8	Packing	3 no's																																	
9	Power Plant	3 no's																																	
Total		40 no's																																	
v)	Raw material shall be transported in covered trucks storage of raw material shall be in closed roof sheds. Water spray system shall be provided all around the stockpiles and dust suppression system around the conveyor system. All the roads in the plant area shall be asphalted/ concreted and water sprayed to reduce the fugitive dust emissions.	Complied. The raw material vehicles are covered with tarpaulin to prevent dust emissions and the raw material is stored in closed roof sheds. Water spray system provided for handling of Limestone stock pile. Dust Extraction systems provided at the transfer towers. A dedicated mobile water tank is available to suppress the dust at all around the stock piles. All the roads in the plant area are concreted and also provided fixed water sprinkling system of length 2.2 km, one sweeping machine is in place to reduce																																	







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		<p>further fugitive dust emissions from the roads. Photographs of vehicles covered tarpaulin, closed sheds, water spray system, CC roads & sweeping machine are shown below:</p>
	 <p>Raw material is received through closed cover</p>	 <p>Raw material shed at cement plant</p>
	 <p>Coal shed at power plant</p>	 <p>Coal sheds at cement Plant</p>
	 <p>CC roads along with Fixed water sprinkling system</p>	 <p>CC roads along with Fixed water sprinkling system</p>





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	 <p style="text-align: center;">CC roads along with Fixed water sprinkling system</p>	 <p style="text-align: center;">Roads with Sweeping machine.</p>
b)	Water Pollution:	
i)	<p>The source of water is reported as Ground water. The total water requirement is 3200KLD. Out of that, quantity of water utilized for cooling in cement plant is 500KLD; boiler feed is 30KLD; Cooling is 2430KLD; DM Plant rinsing is 15KLD; Filter Backwash is 15KLD; Service is 10KLD; Domestic sewage (plant & Colony) purpose is 200KLD.</p> <p>The total waste water generated is 710KLD. Out of that waste water generated from boiler blow down is 24KLD; cooling bleed of is 490KLD; DM Plant rinsing is 15KLD; Filter backwash is 15KLD; Service is 6KLD; Domestic sewage (plant & Colony) purpose is 160KLD.</p> <p>The waste water generated from: DM Plant rinsing shall be neutralized; service shall be routed through oil and grease trap. The treated waste water shall be combined with the cooling bleed of and recycled for various purposes in the plant. No effluent shall be discharged outside the factory premises and zero discharge shall be adopted. Wastewater generated from domestic section shall be treated in an STP. The treated waste water shall be used for development of green belt within the premises.</p>	<p>Complied.</p> <p>The source of water is ground water. To conserve the water resources, the industry also using mines pit water depending on availability of water at mines. The total water consumed per day for the period Apr'25 to Sep'25 is 408 KLD against 3200 KLD.</p> <p>The total waste water generated per day for the period is 30.24 KLD against 710 KLD.</p> <p>The wastewater generated from DM plant is neutralized in a pit and no waste oil & grease is generated from the DM Plant. The treated water from cooling bleed off & DM plant is used for green belt and dust suppression. No effluent is discharged outside the factory premises and zero discharge is adopted. Waste water generated from domestic section from the colony is treated in STP of capacity 200KLD. The treated waste water from STP is used for development of green belt within the premises.</p> <p>Photographs of Neutralization pit and STP is shown below:</p>

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		 <p style="text-align: center;">Sewage Treatment Plant</p>
<p>ii)</p>	<p>The company must harvest the rainwater from the rooftops and storm water drains to recharge the ground water.</p>	<p>Being Complied.</p> <p>The company has provided 10 no's of rainwater harvest pits to collect rainwater from roof tops at the colony. The company also provided storm water drains to recharge the ground water. The industry provided another 10 no's of rainwater harvest pits in the plant premises. Photographs of the few rain water harvesting pits are shown below:</p>
	 <p style="text-align: center;">Rain water harvesting pits</p>	 <p style="text-align: center;">Rain Water harvesting pits</p>
	 <p style="text-align: center;">Rain Water harvesting pits</p>	 <p style="text-align: center;">Rain water harvesting pits</p>

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iii)	The project proponent shall develop a thick green belt of width at least 10m along the boundary with appropriate species to suppress any dust emissions in consultation with the local DFO. The area of the green belt shall be at least 33% of the total area as per CPCB guidelines.	Complied. The project proponent planted various species at a width of 10m from the boundary wall to suppress the dust emissions. Apart from this, Project Proponent have planted saplings of 8070 no's planted in area of 0.5 acres using Miyawaki method. A total of 85620 saplings planted within site premises. The industry has complied 33% of Green belt as per CPCB guidelines. Pictures of green belt is enclosed below:
	 <p style="text-align: center;">Greenbelt at Power Plant area</p>	 <p style="text-align: center;">Greenbelt at road side</p>
	 <p style="text-align: center;">Greenbelt at road side</p>	 <p style="text-align: center;">Miyawaki Plantation</p>
C)	Solid Waste	
	The used batteries and waste oil generated from the industry shall be disposed to the Recycles authorized by APPCB. Ash generated from the power plant shall be totally utilized in the Cement Plant. The bio-degradable waste generated from the colony shall be converted into manure. The non-bio degradable waste generated from the colony shall be disposed to the local municipal dump yard/land fill.	Complied. The used batteries are stored and sold to the dealers on buy back basis. Fly ash generated from power plant is used in captive cement plant. After segregation of waste at colony, the dry & wet waste sent to gram Panchayat for its disposal.
B General Conditions		
S No	Condition	Compliance
i)	This order is valid for a period of 5 years	Noted by the Industry
ii)	Consent for Establishment shall be obtained from Andhra Pradesh Pollution Control Board under Air and Water Act before the start of any activity/ construction work at site.	Complied.

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iii)	No change in the process technology and scope of working should be made without approval of the SEIAA, AP.	Complied. There is no change in the scope of work or process technology without approval of the SEIAA, AP.
iv)	Four ambient air quality monitoring stations should be established in the core zone as well as in the buffer zone for RSPM, SPM, SO ₂ , NO ₂ monitor, Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.	Complied. The company has established 4no's of Continuous Ambient Air Quality Monitoring Station established in the core zone as well as in the buffer zone for monitoring of PM ₁₀ , PM _{2.5} , SO ₂ & NO ₂ . Along with this, the industry is monitoring AAQ by the NABL approved laboratory. The monitored data shows that the values are within the limits. The CAAQMS values are given below.

CAAQMS Station-1:

Month	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
Apr'2025	44.48	11.64	15.28	9.39
May'2025	55.31	6.2	15.5	20.34
Jun'2025	60.12	4.52	14.64	8.96
July'2025	35.38	3.84	18.61	8.98
Aug'2025	15.24	1.36	18.61	8.98
Sep'2025	22.02	1.21	22.96	8.98

CAAQMS Station-2:

Month	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
Apr'2025	36.63	13.77	16.19	3.96
May'2025	23.11	7.48	15.31	12.16
Jun'2025	15.76	4.58	15.14	13.93
July'2025	13.08	6.24	16.11	11.85
Aug'2025	11.02	7.28	19.65	15.14
Sep'2025	11.39	7.01	20.37	15.13

CAAQMS Station-3:

Month	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
Apr'2025	40.86	14.26	9.84	6.44
May'2025	33.53	6.48	11.5	4.93
Jun'2025	0.7	4.76	11.82	3.68
July'2025	13.42	0.5	12.42	4
Aug'2025	17.67	6.53	18.75	3.88
Sep'2025	12.72	9.4	18.88	4

CAAQMS Station-4:

Month	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
Apr'2025	31.76	16.9	9.52	5.62
May'2025	21.77	18.55	8.99	5.65
Jun'2025	16.66	13.28	8.94	5.72
July'2025	16.62	13.64	9.57	5.74
Aug'2025	16.08	8.11	11.66	6.21
Sep'2025	21.38	1.34	12.25	6.35

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v)	The proponent shall submit half yearly compliance reports in respect of the terms and conditions stipulated in this order in hard and soft copies to the SEIAA on 1st June and 1st December of each calendar year	Complied. As per the MoEF&CC notification S.O.5845(E) dated 26.11.2018 and Lr No.38/APPCB/EC/Compliance reports/2019-548 dated 09.07.2019, the proponent is submitting six monthly compliance reports in soft copy on the status of compliance of the stipulated Environmental Clearance conditions along with the monitored data to the regional office of MoEF&CC and uploading in company's website. Last EC compliance report submitted on 30.05.2025.
vi)	Data on ambient air quality (RPM, SPM, SO ₂ , NO ₂) should be regularly submitted to the Ministry including its Regional Office Located at Bangalore and the State Pollution Control Board/Central Pollution Control Board once in six months.	Complied. Ambient air quality data is being submitted regularly along with six monthly compliance reports to the Regional office of MoEF&CC, Vijayawada and RO Anantapur (SPCB). The data of the same is shown above.
vii	Personal working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.	Complied. Respiratory devices i.e. Nose mask is provided to all workmen working in dusty areas. Training and information on safety and health aspects are conducted regularly to the workmen.
Viii	Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Complied. Occupational health surveillance program for the workers are undertaken periodically to observe any contractions due to exposure to dust. Established full-fledged Occupational Health Centre (OHC) with a well-trained full time MBBS qualified doctor remains available round the clock inside colony premises. Standard drugs and one ambulance equipped with oxygen kit are available to meet the emergencies. Various awareness programmes has been organized on impact of mining on health and use of personal protective equipment. Medical checkup is done as per the requirement of law. No abnormality has been reported so far.
ix)	A separate environmental management cell with suitable qualified personnel should be set up under the control of a senior Executive, who will report directly to the Head of the Originations.	Complied. A Separate Environment Management Cell has been established with the following composition: (i) Dy. Manager- Environment (ii) DGM-Mines (iii) Sr General Manager (P&QC) (iv) VP (Works) (v) STP Operators & Helpers Environmental Officer possesses a degree in M.sc in Environmental Sciences and having enough experience.
x)	The funds earmarked for environmental protection measures should be kept in	Complied.

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	separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bangalore.	The funds (revenue & Capital cost) earmarked for environmental protection measures for the period from April 2025 to September 2025 is Rs 16340613.54/-kept in separate account and not be diverted for other purpose.
xi)	The Regional Office of MOE&F located at Bangalore monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisites data/information/monitoring reports.	The industry will extend full cooperation to the officer (s) of the Regional Office by furnishing the requisites data/information/monitoring reports.
xii)	A copy of clearance letter shall be marked to concerned Panchayat/local NGO, if any, from whom suggestion / representation has been received while processing the proposal.	Complied. Copy of clearance letters were submitted to local Panchayat & other concerned bodies. The clearance letter is uploaded to company website. www.sagarcements-r.in/EnvironmentalClearance.html
xiii)	State Pollution Control board should display a copy of the clearance letter at the Regional Office, District industry Centre and collector's Office/Tehsildar's Office for 30 days.	Noted for compliance.
xiv)	The Project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the state Pollution Control Board and SEIAA, A.P.	Complied. Newspaper advertisement were given in two local newspapers (Vaartha in Telugu and the Hindu in English on 17.03.2010 and copied of the same were enclosed below:

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xv	The SEIAA or any other competent authority may alter/modify the above conditions of stipulate any further condition in the interest of environment protection.	Agreed to comply.
xvi	Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted and that no false/fabricated data were submitted.
xvii	The company shall under take eco development measures including community welfare measures in the project area.	Complied. Eco development measures such as desilting of village tanks, check dams, sapling distribution to Nearby villages were carried out. Community development activities such as RO plant to nearby Village, medical camps and distribution of medicine, Gram panchayat building, Cement Concrete Roads to nearby villages, etc., School building and improvement of Temple area development etc. As part of CSR, the industry had spent an amount of Rs. 52,72,874/- for the period April 2025 – September 2025.
xviii	The proponent shall comply with all the commitments/suggestions made in the public hearing in environment protection point of law.	Complied. The following are the commitments made during the public hearing: (i) Employment to local people; and land losers (ii) Supply of drinking water to the nearby villages; (iii) Installation of RO plant nearby villages;

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		(iv) Monthly medical check-up to villagers etc.,
xix	The Proponent shall obtain all other mandatory clearances from respective departments.	Complied. The Proponent had taken all the necessary clearances from respective Departments.

xx	The above conditions will be enforced inter alia under the provisions of the water (Prevention & Control of Pollution) Act, 1974, the air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendment and rules.	Complied. The consents are valid up to 30 th September 2025 for cement plant and 31-05-2026 for power plant. The Public Liability Insurance is valid up to Midnight of 11.01.2026.
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