



SAGAR CEMENTS LIMITED

To,
The Member Secretary,
Andhra Pradesh Pollution Control Board,
Paryavaran Bhavan, APIIC Colony Road,
Gurunanak Colony, Autonagar,
Vijayawada- 520007.

Date 09.07.2025

Sub: Submission of Half yearly CFE Compliance Report for Cement Plant & Captive Power Plant of Sagar Cements Limited, Gudipadu for the period January 2026 to June 2026 -Reg

Ref: CFE order No. 145 /APPCB/CFE/RO-KNL/HO/2010 - dated: 29.11.2022 & 06.05.2022.

Dear Sir,

With reference to the cited above subject, we are herewith furnishing the compliance report to stipulated conditions of CFE for the period **January 2026 to June 2026** for Cement Plant & Captive Power Plant of Sagar Cements Limited, Gudipadu village of Andhra Pradesh.

This is for your kind information and office records please.

Thanking you

**Yours faithfully,
For Sagar Cements Ltd**


**E. P. Ranga Reddy
(Vice President - Works)**

CC: The Environmental Engineer, Regional Office, Ananthapuram.



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CIN : L26942TG1981PLC002887 GSTIN : 36AACCS8680H2ZY

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Bayyavaram Village, Kasimkota Mandal, Visakhapatnam District, Andhra Pradesh - 531031. Phone : 08924-244550 Fax : 08924-244570 GSTIN : 37AACCS8680H1ZX

Gudipadu Village and Post, Yadiki Mandal, Ananthapur District, Andhra Pradesh - 515408. Phone: 08558-200272 GSTIN : 37AACCS8680H1ZX

Condition wise Compliance Report for Jan' 2025 to Jun' 2025 for Cement Plant & Captive Power Plant
CFE order No. 145 /APPCB/CFE/RO-KNL/HO/2010 -dated: 29.11.2022 & 6.05.2022

S No	Condition	Compliance status																																	
Schedule A																																			
1	The proponent shall obtain Consents for operation from APPCB, as required Under Sec.25/26 of the Water (P&C of P) Act, 1974 and under sec. 21/22 of the Air (P&C of P) Act, 1981, before commencement of the activity.	The Industry Noted with the Condition.																																	
2	The applicant shall provide separate energy meters for Air pollution Control equipments to record energy consumed. An alternative electric power source sufficient to operate all pollution control systems shall be provided.	The industry provided separate energy meters for air pollution control equipments to record energy consumption. For alternative electric power source industry have installed Captive power plant to operate all pollution control systems.																																	
3	The industry shall construct separate storm water drains and provide rain water harvesting structures. No effluents shall be discharged in to the storm water drains	The industry provided separate storm water drains and rain water harvesting structures. Cement plant is operating on dry process. Hence No effluents are discharging from the cement plant. The waste water generated from the power plant operations is neutralized and utilizing for dust suppression / Greenbelt.																																	
Water:																																			
4	The source of water is Mine pit / Bore-well. The maximum permitted water consumption after expansion is as following: <table border="1"> <thead> <tr> <th>S.No</th><th>Purpose</th><th>(KLD)</th></tr> </thead> <tbody> <tr> <td>1</td><td>Cooling (Cement Plant)</td><td>550</td></tr> <tr> <td>2</td><td>Filter backwash</td><td>--</td></tr> <tr> <td>3</td><td>Boiler Feed</td><td>35.0</td></tr> <tr> <td>4</td><td>Cooling (Power plant)</td><td>70.0</td></tr> <tr> <td>5</td><td>Service water</td><td>--</td></tr> <tr> <td>6</td><td>Softner / DM Plant & RO Plant</td><td>45.0</td></tr> <tr> <td>7</td><td>Domestic (Plant & colony)</td><td>200</td></tr> <tr> <td>8</td><td>Dust Supression/Green belt</td><td>65</td></tr> <tr> <td>9</td><td>Domestic Power Plant</td><td>5.0</td></tr> <tr> <td></td><td>Total</td><td>970 KLD</td></tr> </tbody> </table>	S.No	Purpose	(KLD)	1	Cooling (Cement Plant)	550	2	Filter backwash	--	3	Boiler Feed	35.0	4	Cooling (Power plant)	70.0	5	Service water	--	6	Softner / DM Plant & RO Plant	45.0	7	Domestic (Plant & colony)	200	8	Dust Supression/Green belt	65	9	Domestic Power Plant	5.0		Total	970 KLD	The Power plant is not in operation from 02.11.2022.
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S No	Condition	Compliance status																											
5	Separate flow meters with totalisers to necessary pipe-line shall be provided for assessing the quantity of water used for each of the purposes mentioned below. The maximum waste water generation after expansion shall not exceed the following: <table> <tr> <th>S.No</th><th>Source</th><th>Total qty after CTE expansion (KLD)</th></tr> <tr> <td>1</td><td>Filter backwash</td><td>-</td></tr> <tr> <td>2</td><td>Boiler blow down</td><td>5</td></tr> <tr> <td>3</td><td>Cooling (Power Plant)</td><td>20</td></tr> <tr> <td>4</td><td>Service water</td><td>-</td></tr> <tr> <td>5</td><td>Softener / DM Plant</td><td>20</td></tr> <tr> <td>6</td><td>Domestic(Plant & colony)</td><td>170</td></tr> <tr> <td>7</td><td>Domestic(Power plant)</td><td>5</td></tr> <tr> <td></td><td>Total</td><td>219 KLD</td></tr> </table>	S.No	Source	Total qty after CTE expansion (KLD)	1	Filter backwash	-	2	Boiler blow down	5	3	Cooling (Power Plant)	20	4	Service water	-	5	Softener / DM Plant	20	6	Domestic(Plant & colony)	170	7	Domestic(Power plant)	5		Total	219 KLD	The Power plant is not in operation from 02.11.2022.
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6	Under no circumstances the waste water shall be discharged outside the factory premises.	The industry is not discharging any waste water outside the factory premises.																											
7	The sewage shall be treated to the on land for irrigation standards, stipulated under Environment (Protection) Rules, 1986, notified and published by Ministry of Environment and Forests, Government of India as specified in Schedule VI vide G.S.R.422 (E), dt.19.05.1993 and its amendments thereof	Being Complied.																											

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S No	Condition				Compliance status
8	The air emissions from the pollution sources shall comply with the following after expansion:				The Industry Complied with the condition.
	S No	Source of pollution	Control equipment provided	Stack height above GL	
	Cement Plant:				
		Stack attached to Raw mill / Kiln	RABH	116.85 m	
		Stack attached to cooler	ESP	40 m	
		Stack attached to Cement mill	Bag filters	40 m	
		Stack attached to Coal mill	Bag filters	35.5 m	
	Captive Power Plant:				
	Stack attached to AFBC Boiler	ESP	76 m		
9	The industry shall comply with the emission standards stipulated by the MoEF & CC, GoI, New Delhi from time to time.				The industry has been complied with the emission standards stipulated by the MoEF & CC, GoI, New Delhi from time to time.
10	The industry shall not store raw materials in open area.				The industry stored all raw material stored in closed sheds only.
11	The Bag filters shall be designed such that 25% of additional capacity is available as spare to meet the emergency requirements				The industry noted and following the condition.
12	The industry shall provide concrete roads in the plant to avoid the fugitive dust emissions. Vacuum / pneumatic dust collection system shall be used for cleaning the internal roads.				The industry provided concrete roads in the plant to avoid the fugitive dust emissions. One road sweeper provided for cleaning the internal roads.
13	The proponent shall provide online stack monitoring facility for all the major stacks and the data generated shall be networked with APPCB and CPCB for web display.				Complied. The proponent provided online stack monitoring facility for all the major stacks and the data generated is networked with APPCB and CPCB for web display.
14	The proponent shall ensure compliance of the National Ambient Air quality standards notified by MOE&F, GOI vide notification No. GSR 826(E), dated. 16.11.2009, during construction and regular operational phase of the project.				The industry agrees with the condition. Meeting the National Ambient Air Quality standards.
15	A sampling port with removable dummy of not less than 15 cm diameter shall be provided in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such				Complied, The industry is maintained the condition.

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S No	Condition	Compliance status
	as bends etc. A platform with suitable ladder shall be provided below 1 meter of sampling port to accommodate three persons with instruments. A 15 AMP 250 V plug point shall be provided on the platform.	
16	The proponent shall provide interlocking system for air pollution control equipments provided with raw material feeding system so that the feeding of raw material would be stopped in case the air pollution control equipments fails.	The industry provided interlocking system for air pollution control equipment's with raw material feeding system so that the feeding of raw material would be stopped in case the air pollution control equipments fails.
17	The generator shall be installed in a closed area with a silencer and suitable noise absorption systems. The ambient noise level shall not exceed 75 dB (A) during day time and 70 dB (A) during night time	The generator was installed in a closed area with a silencer and suitable noise absorption systems. The ambient noise level is not exceeding than 75 dB (A) during day time and 70 dB (A) during night time.

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S No	Condition				Compliance status
18	The proponent shall comply with the following after expansion				The industry is being followed with the condition.
	S No	Name of the waste	Qty	Method of disposal	
	1	Hi-chrome grinding media from process	2.50 TPA	Shall be routed through APEMC to be disposed to recyclers / return back to suppliers	
	2	Leaching sludge	10,000 TPA	Shall be routed through APEMC to use as a raw mix component in clinker manufacturing	
	3	Waste oil & waste grease	24 KL/Ann um	Shall be routed through APEMC to authorized Re-processors / Recyclers / to the Cement industries for co-processing in the kiln.	
	Power plant				
	4	Waste Oil	350 Ltrs/an num	Shall be routed through APEMC to authorized Re-processors /	
	5	Waste Grease	50 Kg/ann um	Recyclers / to the Cement industries for co-processing in the kiln.	
	6	Used Batteries	50 Nos./an num	Shall be routed through APEMC to dealers on buy back system	
	Non Hazardous Waste:				
	S No	Name of the waste	total Qty	Method of disposal	
	1	Process (Dust from Bag filters)	75 TPD	To be reused in the process	
	2	STP sludge	2 TPA	To be utilized as manure within the premises	
	3	Fly Ash from Boiler	180 TPD	To be reused in the process for Cement Manufacturing.	
	4	Bed Ash from Boiler	5TPD	To be partly used in the land filling in the low laying and partly reused in the process of cement manufacturing.	
19	The following rules and regulations notified by the MoEF&CC, GoI and its amendments thereof				The industry is being followed rules and regulations notified by the MoEF&CC,

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S No	Condition	Compliance status
	shall be implemented a) Regulation of Persistent Organic Pollutants Rules, 2018. b) Hazardous waste and other wastes (Management and Transboundary Movement) Rules, 2016. c) Plastic Waste Management Rules, 2016. d) Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 e) Fly Ash Notification, 2016 and its amendments thereof. f) Batteries (Management & Handling) Rules, 2010. g) E-Waste (Management) Rules, 2016. h) Construction and Demolition waste Management Rules, 2016. i) Solid Waste Management Rules, 2016. j) The Public Liability Insurance Act, 1991 and its amendments thereof.	GoI and mentioned in the condition.
20	The industry shall comply with following conditions before applying for CTO of the Board: • The industry shall connect all the online stack monitoring systems to CPCB & APPCB website. The Particulate Matter (PM) stack emissions from the Power Plant shall not exceed 30mg/Nm³ as stipulated in the EC order. • The industry shall also comply with the ambient air quality standards of PM₁₀ - 100mg/m³, PM_{2.5} -60mg/m³ , SO₂ - 80mg/m³, NO_x -80mg/m³ outside the factory premises at the periphery of the industry. The industry shall not increase the capacity beyond the permitted capacity mentioned in this order, without obtaining CTE & CTO of the Board. • The industry shall not store the fuels, raw materials, and wastes in open area. The industry shall be stored in the sheds. They shall be transported/receive in covered conditions to control fugitive emissions & odor nuisance. • The industry shall furnish opening and closing stock of Pet Coke along with quantity of Pet Coke consumption during the month to the Board on quarterly basis. The industry shall not exceed the monthly consumption of Pet coke. • The industry shall rectify the non-compliance s observed during randomized inspection of the Board officials like non-working of SO₂ online systems; Inlet flow	The industry is being complied with mentioned conditions.

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S No	Condition	Compliance status
	meter of STP immediately. The industry shall take necessary measures to reduce no. of exceedances of standards both in the stack emissions and ambient air quality.	
21	The overall noise levels in and around the plant shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures, etc., on all sources of noise generation	The overall noise levels in and around the plant are kept well within the standards.
22	The proponent shall ensure that there shall not be any change in the process technology and scope of working without prior approval from the Board	The industry is Noted with the condition.
23	The industry shall prepare a safety report and carry out an independent safety audit report of the respective industrial activities including chemical storages / isolated storages by an expert not associated with such industrial activity as required under Rule 10 of MSIHC Rules, 1989 and get it approved by the Factories Dept., and submit the compliance along with copy of the safety report, safety audit report and safety certificate at concerned Regional Office, APPCB.	The condition is not applicable. As per industry is not storing any chemicals beyond the limits mentioned in MSIHC Rules, 1989.
24	The industry shall submit a copy of the NOC issued by the Andhra Pradesh State Disaster Response and Fire Service Dept., (APSDRFSD) at concerned Regional Office, APPCB.	Complied. The industry submitted fire NOC to Regional Office, APPCB.
25	The industry shall submit risk assessment report covering worst scenario clearly describing impact within the industry premises and outside the industry premises and emergency response system.	Noted and will be complied
26	The industry shall obtain PESO clearance & policy under PLI Act before applying for CTO of the Board.	The industry obtained PESO clearance & policy under PLI Act for Mines.
27	The industry shall utilize DG power for captive consumption only & power shall not be supplied to grid and shall follow the amendments issued by MoEF & CC/CPCB from time to time on DG sets in respect of conditions & standards.	Agreed and the industry will be utilized DG power for captive consumption only whenever required.
28	Thick green belt shall be maintained all along the boundary & vacant spaces with tall growing trees with good canopy and it shall not be less than 33% of the total area.	Complied. The industry developed green belt of 39.80 Ha of land with 89360 saplings. It is morethan 33% of the green belt with tall growing trees in the industry premises.
29	The industry shall submit compliance to the conditions stipulated in the CTE orders to the	The industry submitted six monthly

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	concerned Regional Officer of APPCB every six months and shall upload the same at APPCB website viz., https://pcb.ap.gov.in/UI/Submission_Compliance_of_EC_CTE_CFO_Direction.aspx .	compliance report with conditions stipulated in the CTE order to the Regional Officer of APPCB on 02.01.2026.
30	The industry shall submit the information regarding usage of Ozone Depleting Substance once in six months to the Regional Office and Zonal Office of the Board.	Noted and will be submitted.
31	Concealing the factual data or submission of false information / fabricated data and failure to comply with any of the conditions mentioned in this order attracts action under the provisions of relevant pollution control Acts.	The industry is Noted with the condition
32	Notwithstanding anything contained in this conditional letter or consent, the Board hereby reserves its right and power Under Sec. 27(2) of Water (Prevention and Control of Pollution) Act, 1974 and Under Sec.21(4) of Air (Prevention and Control of Pollution) Act, 1981 to revoke the order, to review any or all the conditions imposed herein and to make such modifications as deemed fit and stipulate any additional conditions.	The industry is Noted with the condition
33	Any person aggrieved by an order made by the State Board under Section 25, Section 26, Section 27 of Water Act, 1974 or Section 21 of Air Act, 1981 may within thirty days from the date on which the order is communicated to him, prefer an appeal as per Andhra Pradesh Water Rules, 1976 and Air Rules,1982, to such authority (hereinafter referred to as the Appellate Authority) constituted under Section 28 of Water (Prevention and Control of Pollution)Act,1974 and Section 31 of the Air (Prevention and Control of Pollution) Act, 1981.	The industry is Noted with the condition

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1	The proponent shall obtain Consents for operation from APPCB, as required Under Sec.25/26 of the Water (P&C of P) Act, 1974 and under sec. 21/22 of the Air (P&C of P) Act, 1981, before commencement of the activity.	The industry is Noted with the condition
2	The applicant shall provide separate energy meters for Air pollution Control equipments to record energy consumed. An alternative electric power source sufficient to operate all pollution control systems shall be provided.	The applicant is provided separate energy meters for Air pollution Control equipments to record energy consumption.
3	The industry shall construct separate storm water drains and provide rain water harvesting structures. No effluents shall be discharged in to the storm water drains.	The industry constructed separate storm water drains and provided 23 no's of rain water harvesting structures at colony & Plant. No effluents are discharged to the storm water drains.
4	There is no change in water consumption, waste water generation, treated effluent disposal; air pollution sources and control equipment; solid waste generated and its disposal etc.	The Industry is Noted with condition.
5	The industry shall not store raw materials in open area.	The industry Noted and being followed with the condition.
6	The Bag filters shall be designed such that 25% of additional capacity is available as spare to meet the emergency requirements.	The industry noted and being followed with the condition.
7	The industry shall provide concrete roads in the plant to avoid the fugitive dust emissions. Vacuum / pneumatic dust collection system shall be used for cleaning the internal roads.	The industry provided concrete roads in the plant to avoid the fugitive dust emissions. Vacuum dust collection systems are placed for cleaning the internal roads.
8	The proponent shall provide online stack monitoring facility for all the major stacks and the data generated shall be networked with APPCB and CPCB for web display.	The proponent provided online stack monitoring facility for all the major stacks and the data generated is networked with APPCB and CPCB for web display.
9	The proponent shall ensure compliance of the National Ambient Air quality standards notified by MOE&F, GOI vide notification No. GSR 826(E), dated. 16.11.2009, during construction and regular operational phase of the project	Noted and being followed.
10	A sampling port with removable dummy of not less than 15 cm diameter shall be provided in	The industry is being complied with the

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S No	Condition	Compliance
	the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc. A platform with suitable ladder shall be provided below 1 meter of sampling port to accommodate three persons with instruments. A 15 AMP 250 V plug point shall be provided on the platform.	condition.
11	The proponent shall provide interlocking system for air pollution control equipments provided with raw material feeding system so that the feeding of raw material would be stopped in case the air pollution control equipments fails.	The proponent provided interlocking system for air pollution control equipments provided with raw material feeding system so that the feeding of raw material would be stopped in case the air pollution control equipments fails.
12	The generator shall be installed in a closed area with a silencer and suitable noise absorption systems. The ambient noise level shall not exceed 75 dB (A) during day time and 70 dB (A) during night time.	The DG set are installed in a closed area with a silencer and suitable noise absorption systems. The ambient noise levels are within the limit. Recent reports are attached
13	The following rules and regulations notified by the MoEF&CC, GoI shall be implemented a) Regulation of Persistent Organic Pollutants Rules, 2018. b) Hazardous waste and other wastes (Management and Transboundary Movement) Rules, 2016. c) Plastic Waste Management Rules, 2016. d) Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 e) Fly Ash Notification, 2016. f) Batteries (Management & Handling) Rules, 2010. g) E-Waste (Management) Rules, 2016. h) Construction and Demolition waste Management Rules, 2016. i) Solid Waste Management Rules, 2016.	The industry is Noted with the condition and being followed whenever required.
14	The industry shall comply with the following conditions as committed during the CFE Committee meeting held on 31.03.2022: Dump shall be cleared and shall not be repeated in future. ➤ The industry shall follow the SOP prescribed by the CPCB for usage of alternative fuels in the Kiln. ➤ The industry shall manufacture Clinker of consented capacity of 0.75 million TPA only. ➤ The industry shall submit the quantities of	Noted. As informed by the industry representative ➤ The industry is following SOP prescribed by the CPCB for usage of alternative fuels in the kiln. ➤ The industry is manufacturing clinker of consented capacity only. ➤ The industry already submitted quantities of hazardous waste

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	above materials consumed during last two financial years. ➤ VOC meter shall be installed. ➤ Raw materials / hazardous materials shall be stored in a shed.	materials in the APOCMMS Portal. ➤ VOC meter installed and data generated is displayed at APPCB Portal. ➤ Raw materials / Hazardous waste materials are stored in a shed.
15	The overall noise levels in and around the plant shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures, etc., on all sources of noise generation.	The industry is maintaining noise levels well within the standards in and around the plant.
16	The proponent shall ensure that there shall not be any change in the process technology and scope of working without prior approval from the Board.	Noted and being followed.
17	Concealing the factual data or submission of false information / fabricated data and failure to comply with any of the conditions mentioned in this order attracts action under the provisions of relevant pollution control Acts.	The industry is Noted with the condition.
18	Notwithstanding anything contained in this conditional letter or consent, the Board hereby reserves its right and power Under Sec. 27(2) of Water (Prevention and Control of Pollution) Act, 1974 and Under Sec. 21(4) of Air (Prevention and Control of Pollution) Act, 1981 to revoke the order, to review any or all the conditions imposed herein and to make such modifications as deemed fit and stipulate any additional conditions.	The industry is Noted with the condition.
19	Any person aggrieved by an order made by the State Board under Section 25, Section 26, Section 27 of Water Act, 1974 or Section 21 of Air Act, 1981 may within thirty days from the date on which the order is communicated to him, prefer an appeal as per Andhra Pradesh Water Rules, 1976 and Air Rules, 1982, to such authority (hereinafter referred to as the Appellate Authority) constituted under Section 28 of Water (Prevention and Control of Pollution) Act, 1974 and Section 31 of the Air (Prevention and Control of Pollution) Act, 1981.	The industry is Noted with the condition.